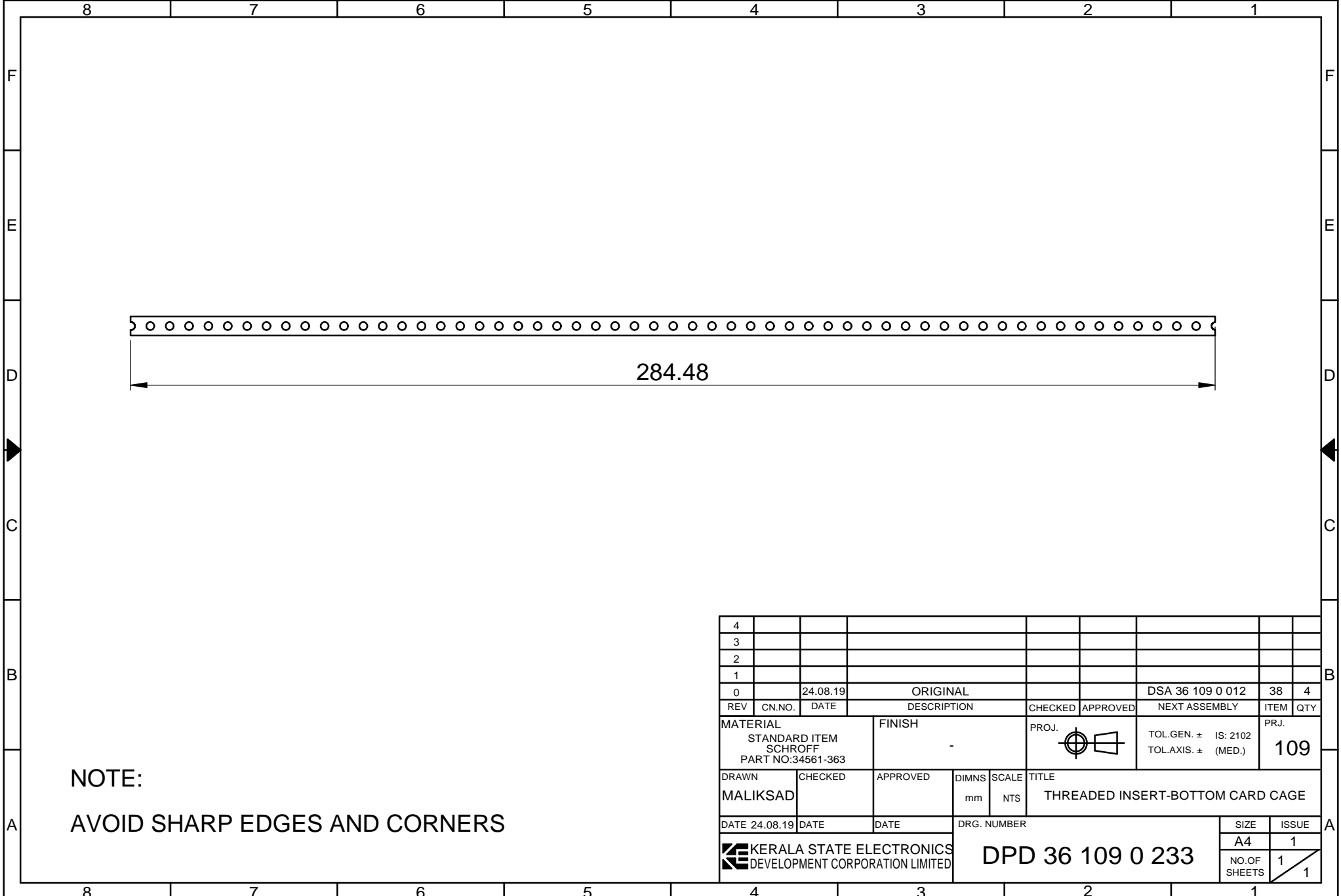


RESTRICTED

RESTRICTED



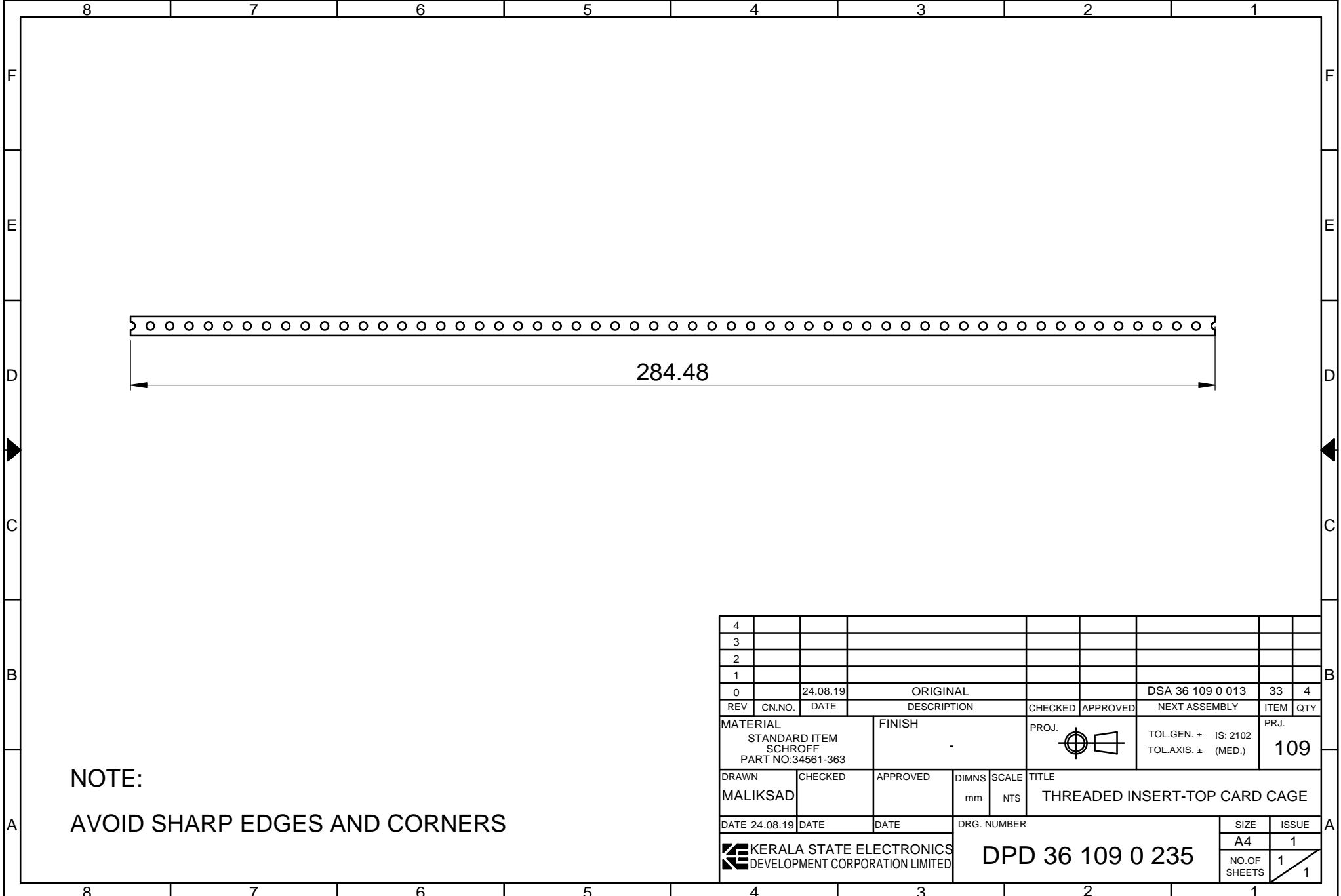
284.48

NOTE:
 AVOID SHARP EDGES AND CORNERS

4										
3										
2										
1										
0		24.08.19		ORIGINAL				DSA 36 109 0 012	38	4
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS: 2102		PRJ.
STANDARD ITEM			-					TOL.AXIS. ± (MED.)		109
SCHROFF										
PART NO:34561-363										
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE					
MALIKSAD			mm	NTS	THREADED INSERT-BOTTOM CARD CAGE					
DATE	DATE	DATE	DRG. NUMBER			SIZE	ISSUE			
24.08.19			DPD 36 109 0 233			A4	1			
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED						NO.OF SHEETS		1		
						1		1		

RESTRICTED

RESTRICTED



284.48

NOTE:
AVOID SHARP EDGES AND CORNERS

4											
3											
2											
1											
0		24.08.19		ORIGINAL				DSA 36 109 0 013	33	4	
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS: 2102		PRJ.	
STANDARD ITEM			-					TOL.AXIS. ± (MED.)		109	
SCHROFF											
PART NO:34561-363											
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		THREADED INSERT-TOP CARD CAGE	
DATE 24.08.19		DATE		DATE		DRG. NUMBER				SIZE	ISSUE
						DPD 36 109 0 235				A4	1
										NO.OF SHEETS	1
											1

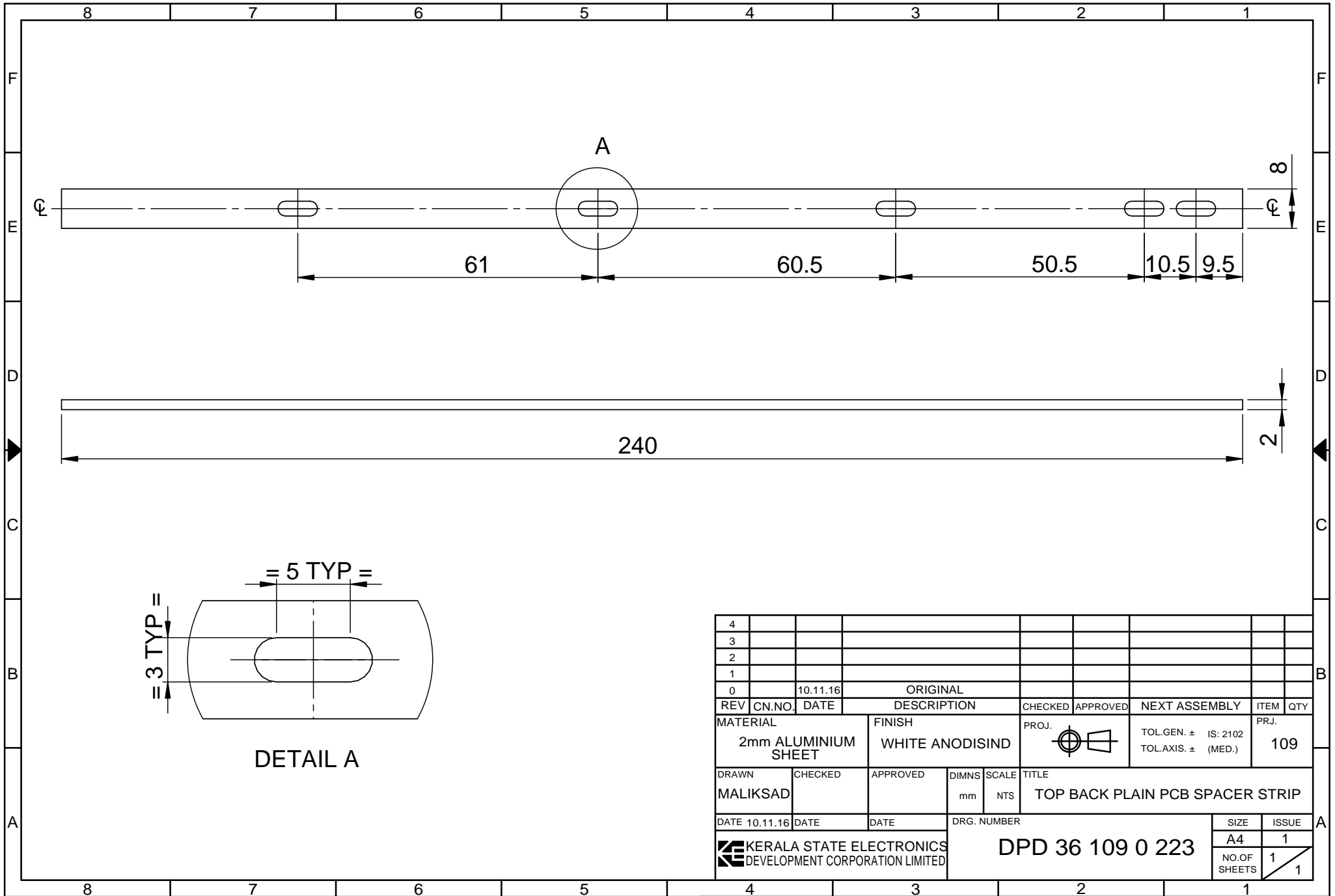
KERALA STATE ELECTRONICS
DEVELOPMENT CORPORATION LIMITED

DPD 36 109 0 235

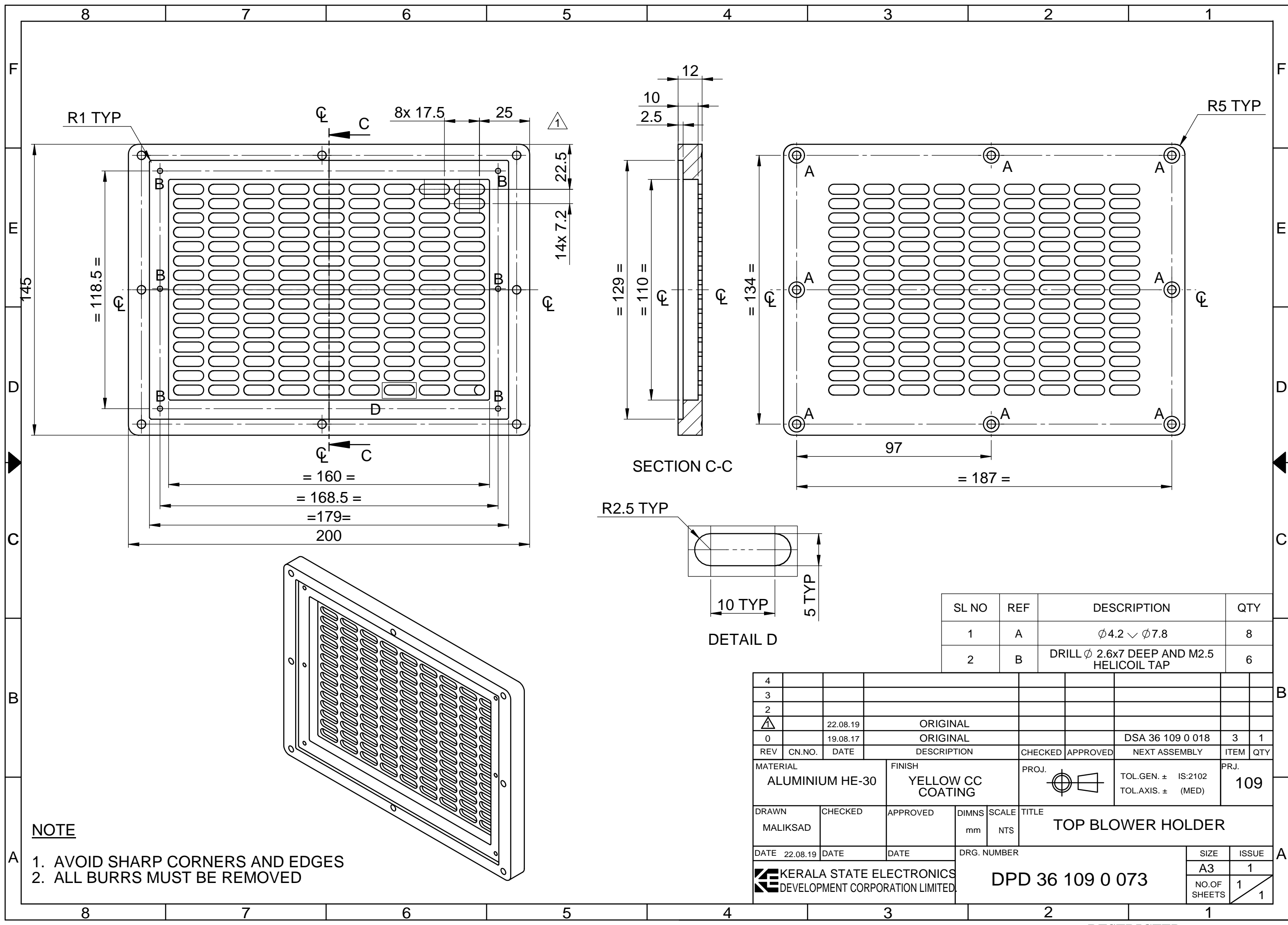
SIZE	ISSUE
A4	1
NO.OF SHEETS	1

RESTRICTED

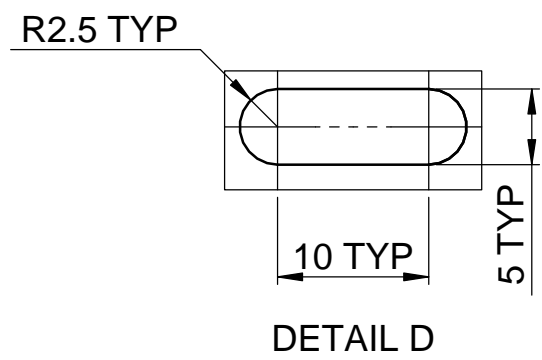
RESTRICTED



4										
3										
2										
1										
0		10.11.16		ORIGINAL						
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
			MATERIAL	FINISH	PROJ.			TOL.GEN. ± IS: 2102	PRJ.	
			2mm ALUMINIUM SHEET	WHITE ANODISIND				TOL.AXIS. ± (MED.)	109	
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE					
MALIKSAD			mm	NTS	TOP BACK PLAIN PCB SPACER STRIP					
DATE	DATE	DATE	DRG. NUMBER			SIZE	ISSUE			
10.11.16			DPD 36 109 0 223			A4	1			
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED						NO.OF SHEETS	1			
							1			



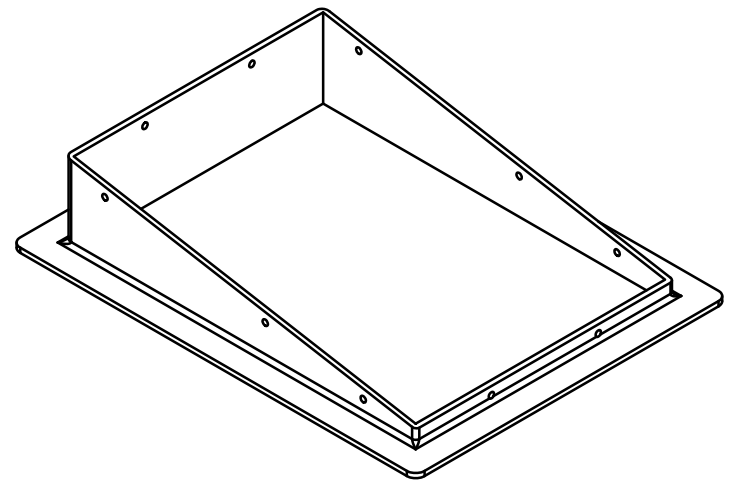
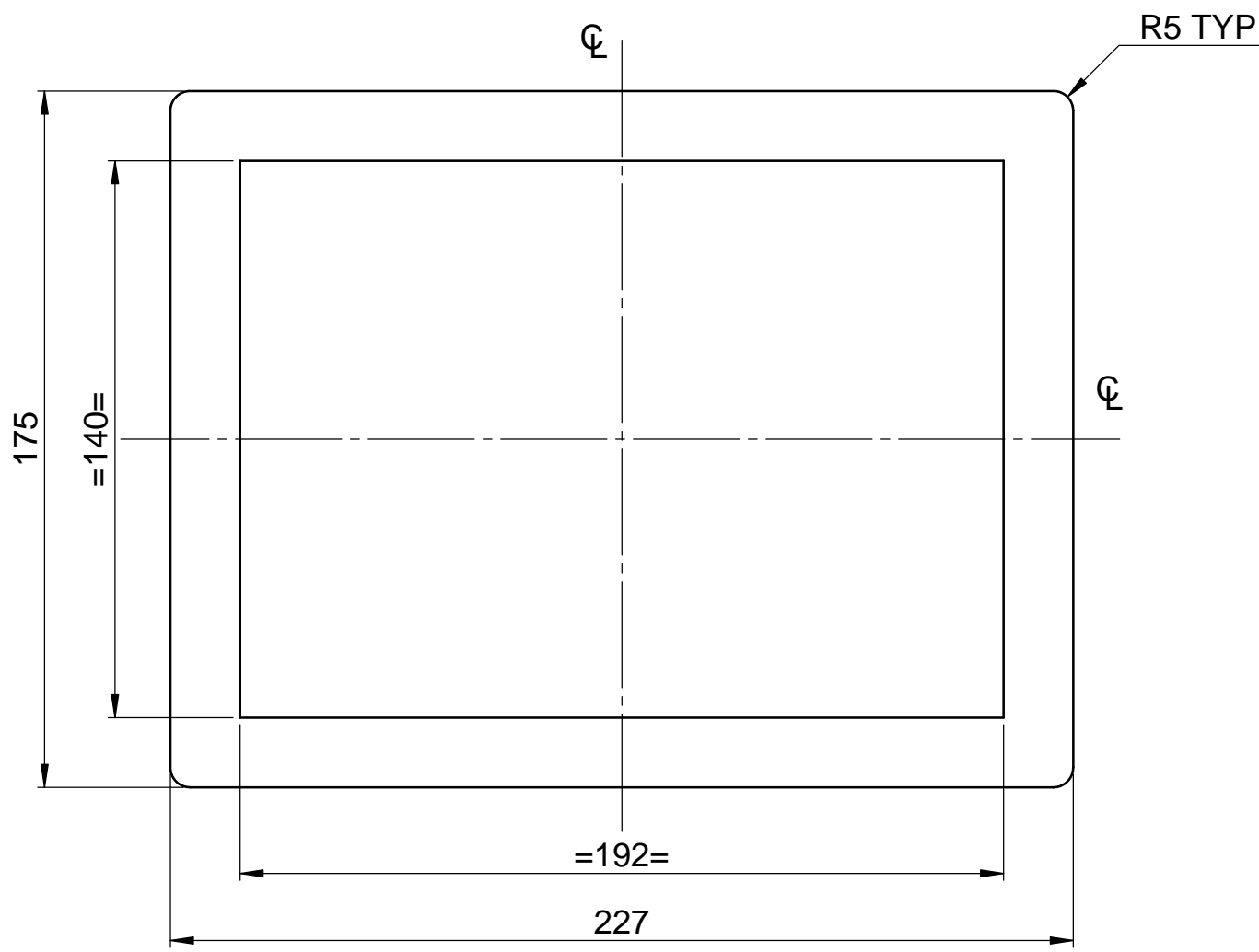
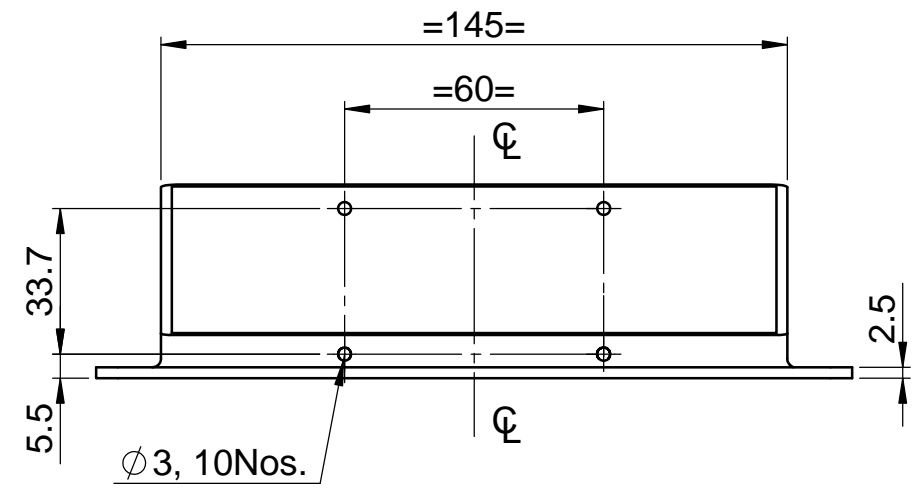
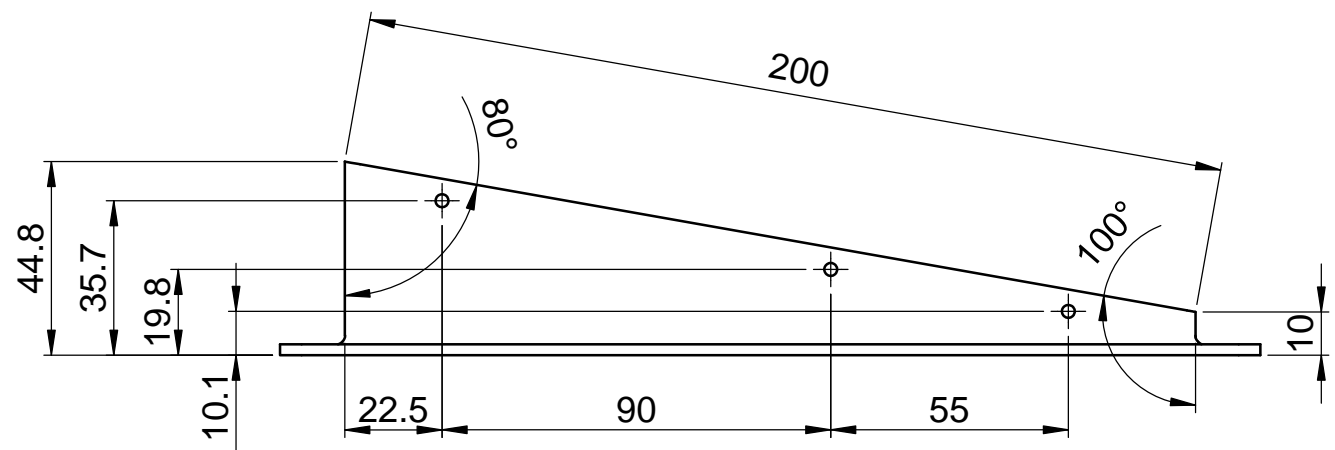
- NOTE**
1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED



SECTION C-C

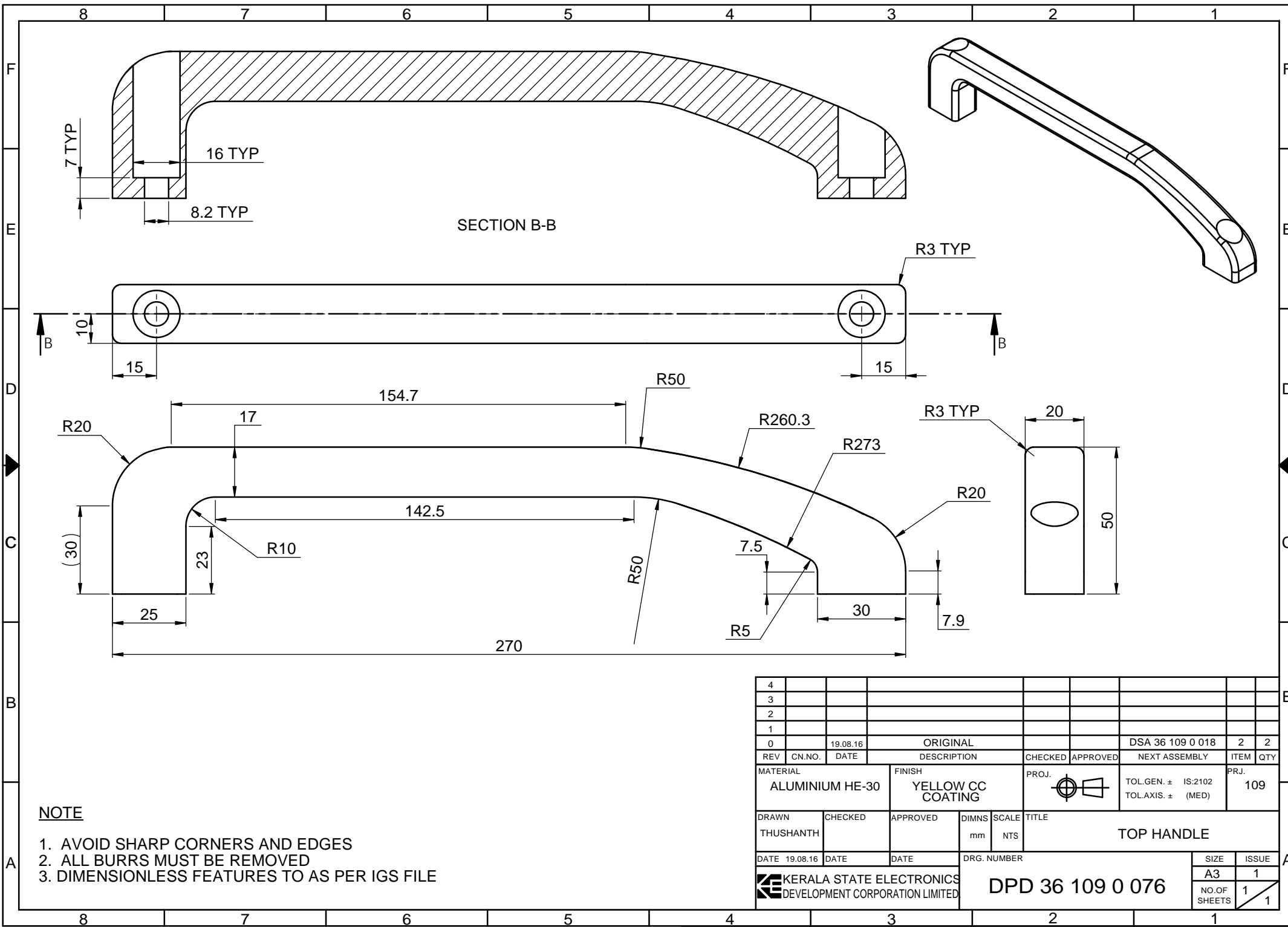
SL NO	REF	DESCRIPTION	QTY
1	A	Ø4.2 √ Ø7.8	8
2	B	DRILL Ø 2.6x7 DEEP AND M2.5 HELICOIL TAP	6

4									
3									
2									
△	22.08.19		ORIGINAL						
0	19.08.17		ORIGINAL			DSA 36 109 0 018	3	1	
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.
ALUMINIUM HE-30			YELLOW CC COATING				TOL.AXIS. ± (MED)		109
DRAWN		CHECKED		APPROVED		DIMNS		SCALE	
MALIKSAD						mm		NTS	
DATE		DATE		DATE		DRG. NUMBER		TITLE	
22.08.19						DPD 36 109 0 073		TOP BLOWER HOLDER	
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.							SIZE		ISSUE
							A3		1
							NO.OF SHEETS		1
							1		1



NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

4											
3											
2											
1											
0		19.08.16		ORIGINAL				DSA 36 109 0 018	7	1	
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY	
MATERIAL				FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.	
2.5 mm ALUMINIUM SHEET 5052-H32				YELLOW CC COATING				TOL.AXIS. ± (MED)		109	
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
THUSHANTH						mm		NTS		TOP FAN COVER	
DATE 19.08.16		DATE		DATE		DRG. NUMBER				SIZE	
						DPD 36 109 0 080				ISSUE	
										A3	
										NO.OF SHEETS	
										1	
										1	



SECTION B-B

R3 TYP

R3 TYP

R20

R5

7.5

30

7.9

R50

R260.3

R273

154.7

142.5

17

R20

(30)

25

23

R10

15

15

7 TYP

16 TYP

8.2 TYP

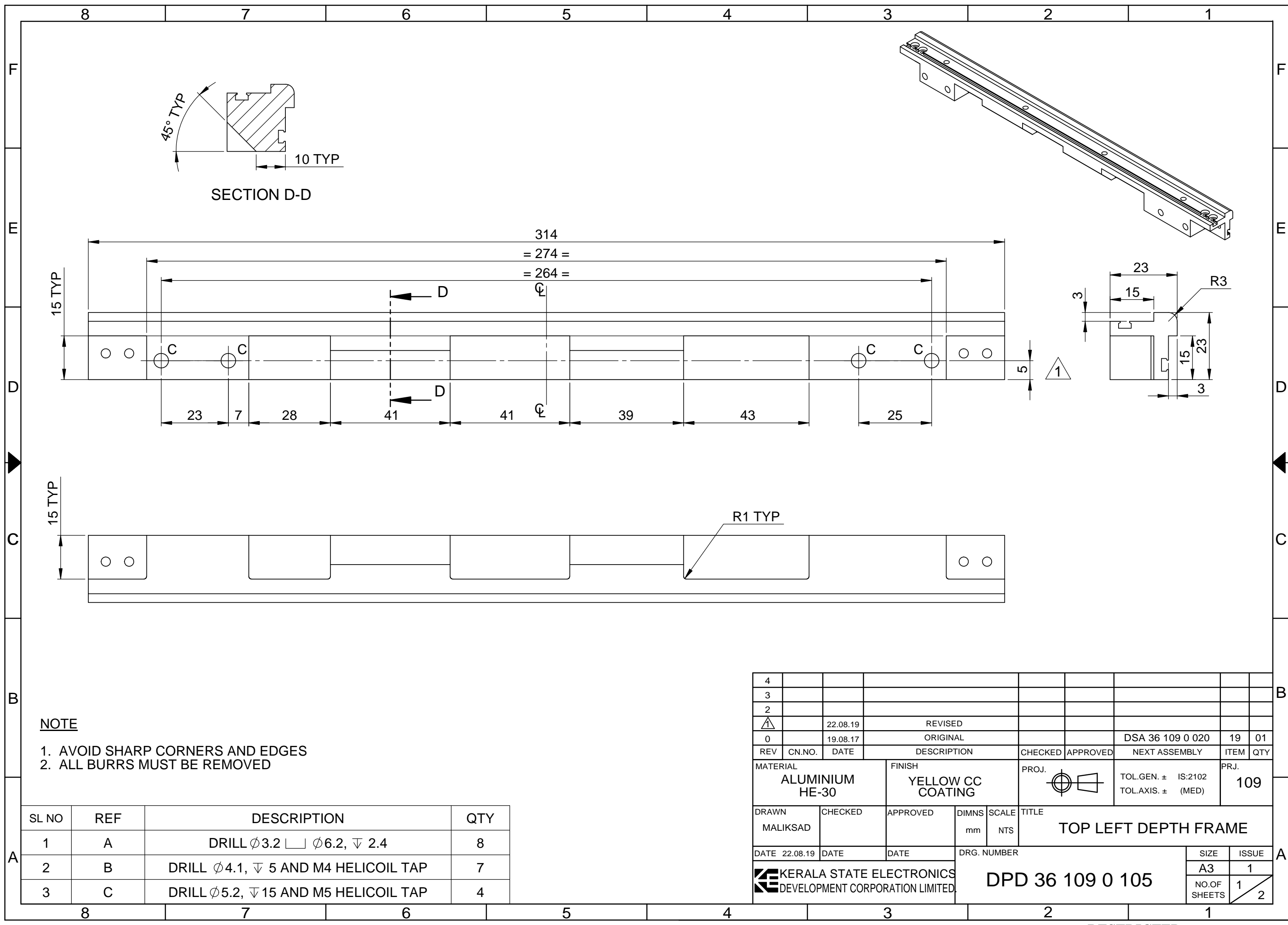
20

50

NOTE

- 1. AVOID SHARP CORNERS AND EDGES
- 2. ALL BURRS MUST BE REMOVED
- 3. DIMENSIONLESS FEATURES TO AS PER IGS FILE

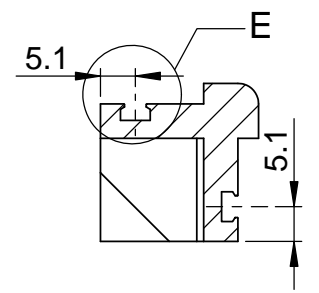
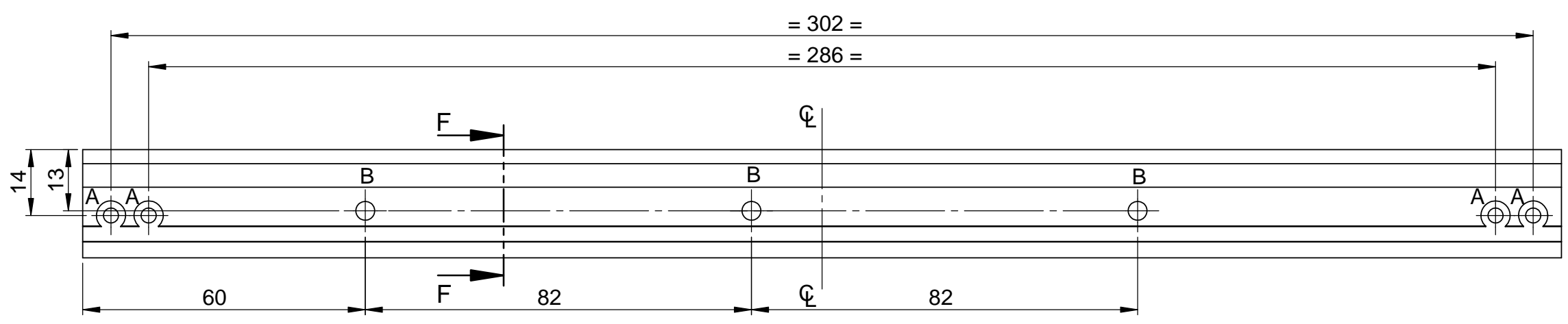
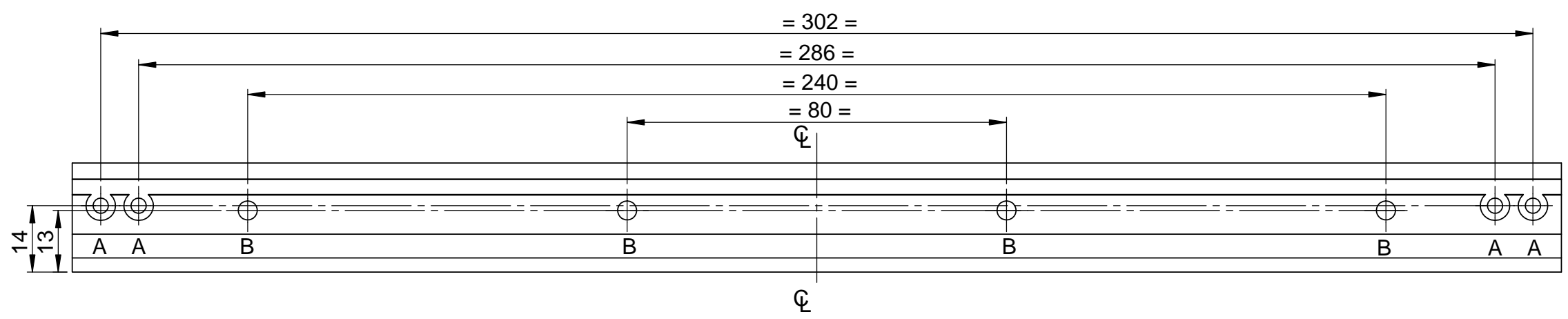
4																			
3																			
2																			
1																			
0		19.08.16		ORIGINAL								DSA 36 109 0 018	2	2					
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY										
MATERIAL				ALUMINIUM HE-30	FINISH		YELLOW CC COATING	PROJ.			TOL.GEN. ± IS:2102	PRJ. 109							
							TOL.AXIS. ± (MED)												
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE									
THUSHANTH						mm		NTS		TOP HANDLE									
DATE 19.08.16		DATE		DATE		DRG. NUMBER					SIZE		ISSUE						
						KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED					A3		1						
						DPD 36 109 0 076					NO.OF SHEETS		1						
											1		1						



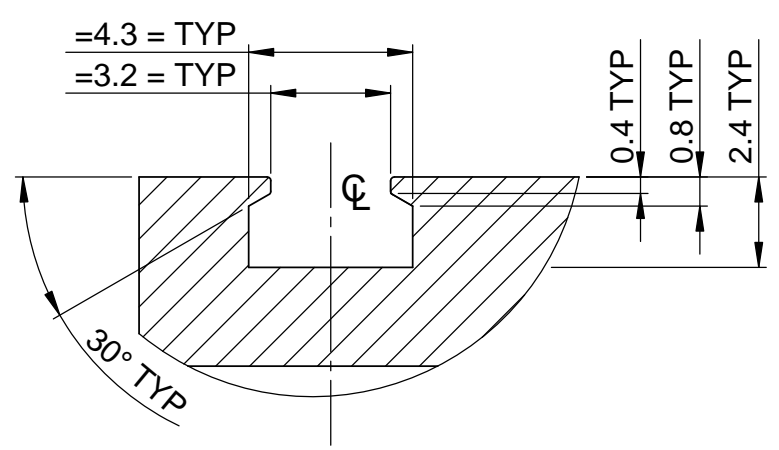
NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \square $\phi 6.2$, ∇ 2.4	8
2	B	DRILL $\phi 4.1$, ∇ 5 AND M4 HELICOIL TAP	7
3	C	DRILL $\phi 5.2$, ∇ 15 AND M5 HELICOIL TAP	4

4									
3									
2									
1									
0		22.08.19	REVISED						
0		19.08.17	ORIGINAL					DSA 36 109 0 020	19 01
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. \pm IS:2102		PRJ.
ALUMINIUM HE-30			YELLOW CC COATING				TOL.AXIS. \pm (MED)		109
DRAWN		CHECKED		APPROVED		DIMNS		SCALE	
MALIKSAD						mm		NTS	
DATE		DATE		DATE		DRG. NUMBER		SIZE	
22.08.19						DPD 36 109 0 105		A3	
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.								NO.OF SHEETS	
								1	
								2	

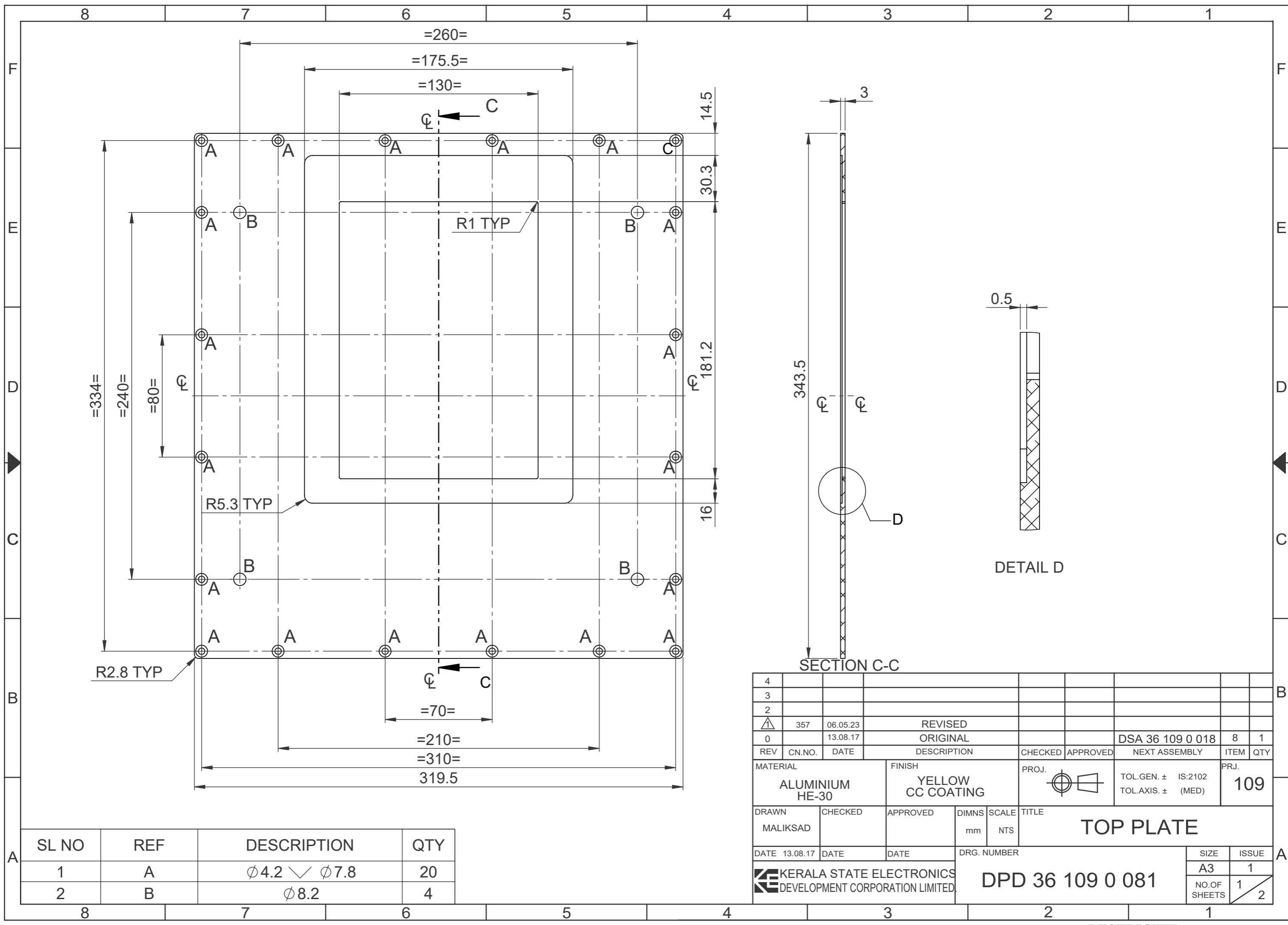


SECTION F-F



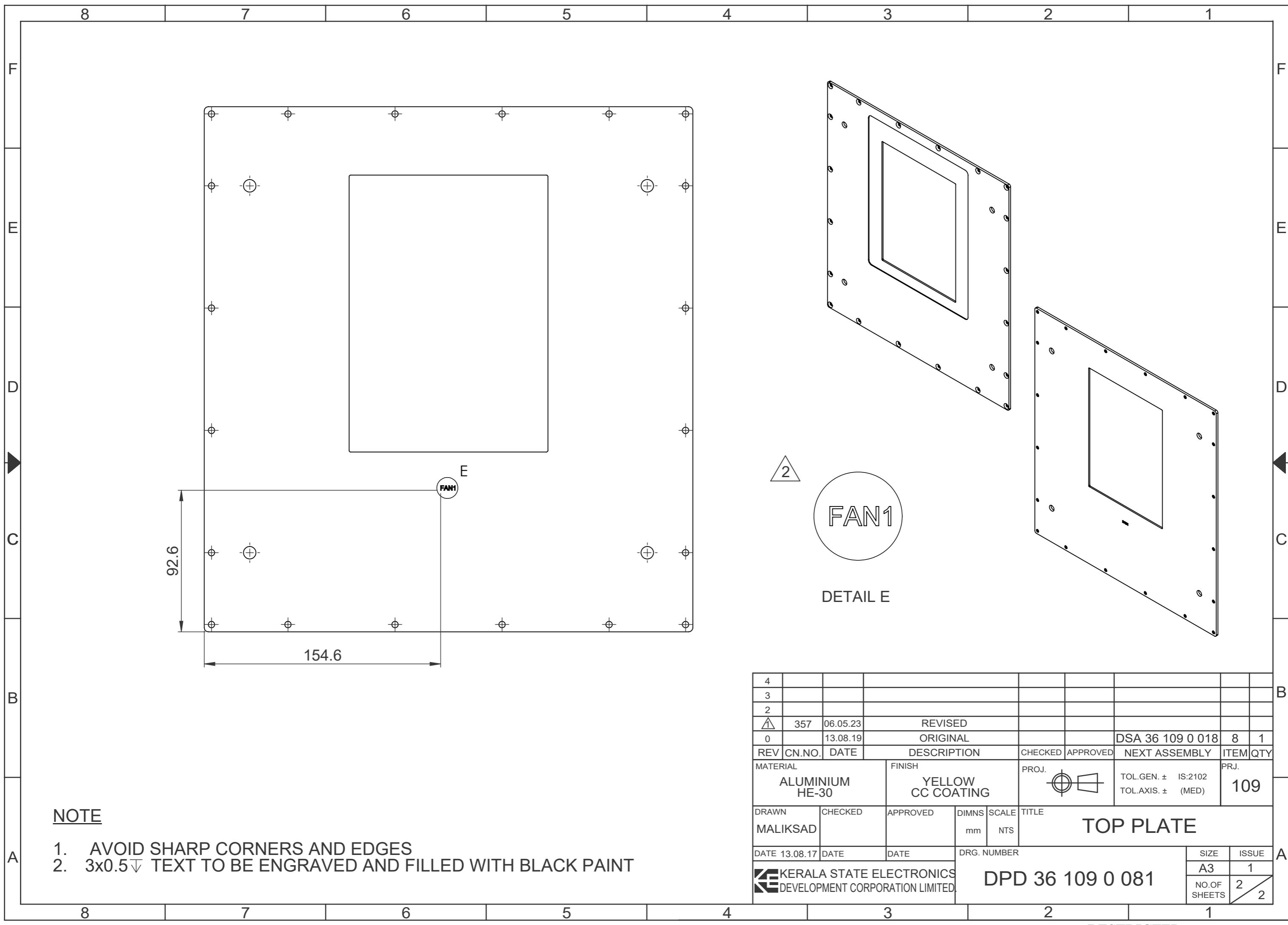
DETAIL E

4											
3											
2											
▲		22.08.19		REVISED							
0		19.08.17		ORIGINAL				DSA 36 109 0 020	19	01	
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY	
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109		
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE						
MALIKSAD			mm	NTS	TOP LEFT DEPTH FRAME						
DATE	22.08.19	DATE	DATE	DRG. NUMBER		SIZE		ISSUE			
				DPD 36 109 0 105		A3		1			
						NO.OF SHEETS		2			
										2	



SL NO	REF	DESCRIPTION	QTY
1	A	$\phi 4.2 \vee \phi 7.8$	20
2	B	$\phi 8.2$	4

4											
3											
2											
1	357	06.05.23	REVISED								
0		13.08.17	ORIGINAL					DSA 36 109 0 018	8	1	
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY		ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. \pm IS:2102		PRJ.		
ALUMINIUM HE-30			YELLOW CC COATING				TOL.AXIS. \pm (MED)		109		
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		TOP PLATE	
DATE 13.08.17		DATE		DATE		DRG. NUMBER		SIZE		ISSUE	
						KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.		A3		1	
						DPD 36 109 0 081		NO.OF SHEETS		1	
								2		2	



NOTE

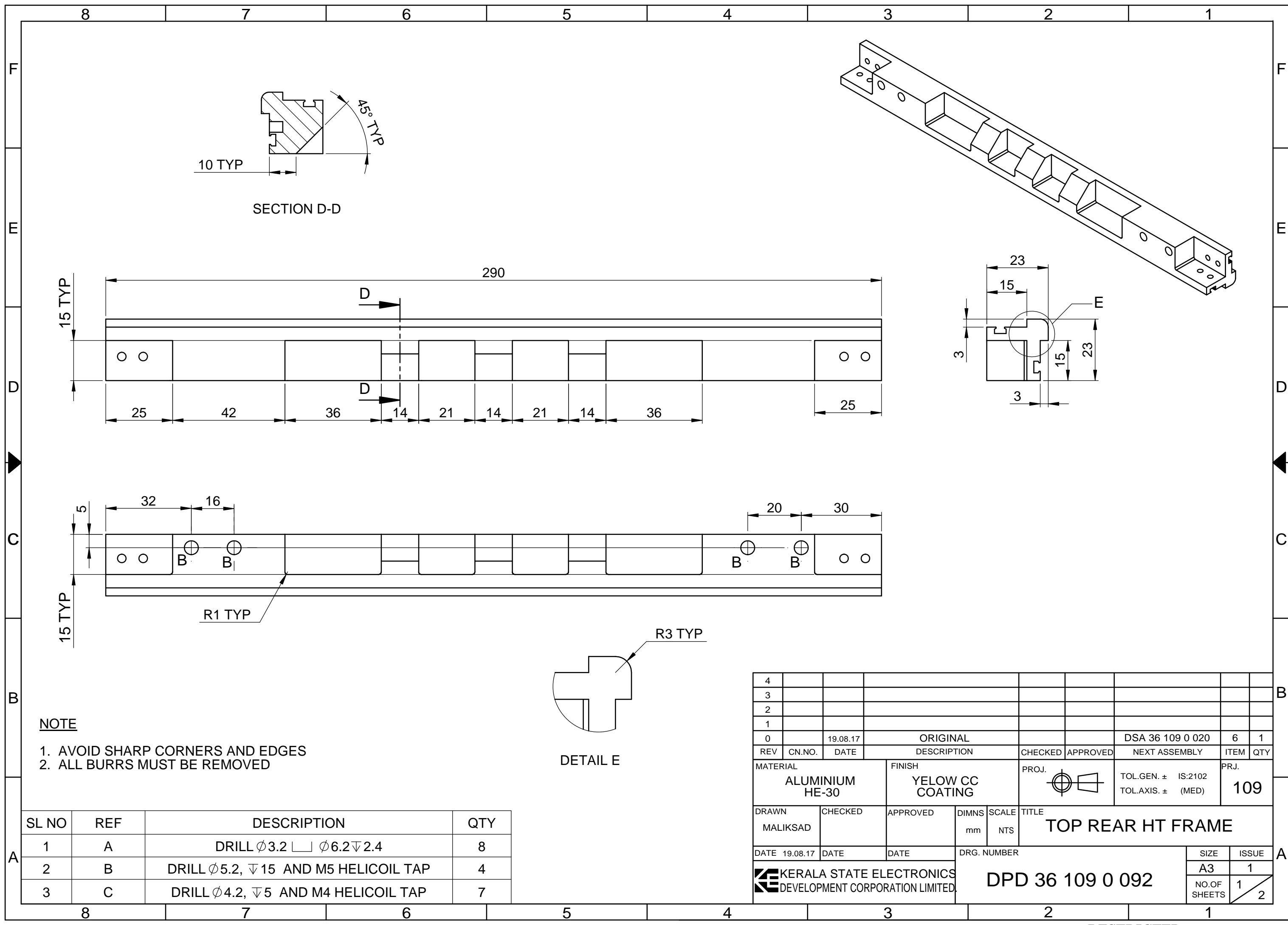
1. AVOID SHARP CORNERS AND EDGES
2. 3x0.5 ∇ TEXT TO BE ENGRAVED AND FILLED WITH BLACK PAINT

4											
3											
2											
∇	357	06.05.23	REVISED								
0		13.08.19	ORIGINAL					DSA 36 109 0 018	8	1	
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY		ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. \pm IS:2102		PRJ.		
ALUMINIUM HE-30			YELLOW CC COATING				TOL.AXIS. \pm (MED)		109		
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		TOP PLATE	
DATE 13.08.17		DATE		DATE		DRG. NUMBER		SIZE		ISSUE	
						DPD 36 109 0 081		A3		1	
								NO.OF SHEETS		2	
										2	

KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.

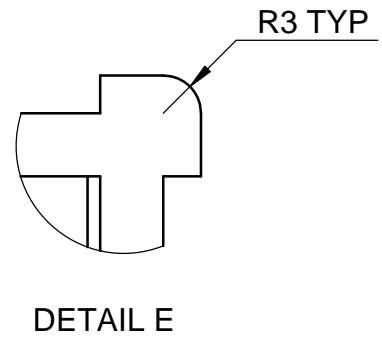
DPD 36 109 0 081

SIZE	ISSUE
A3	1
NO.OF SHEETS	2

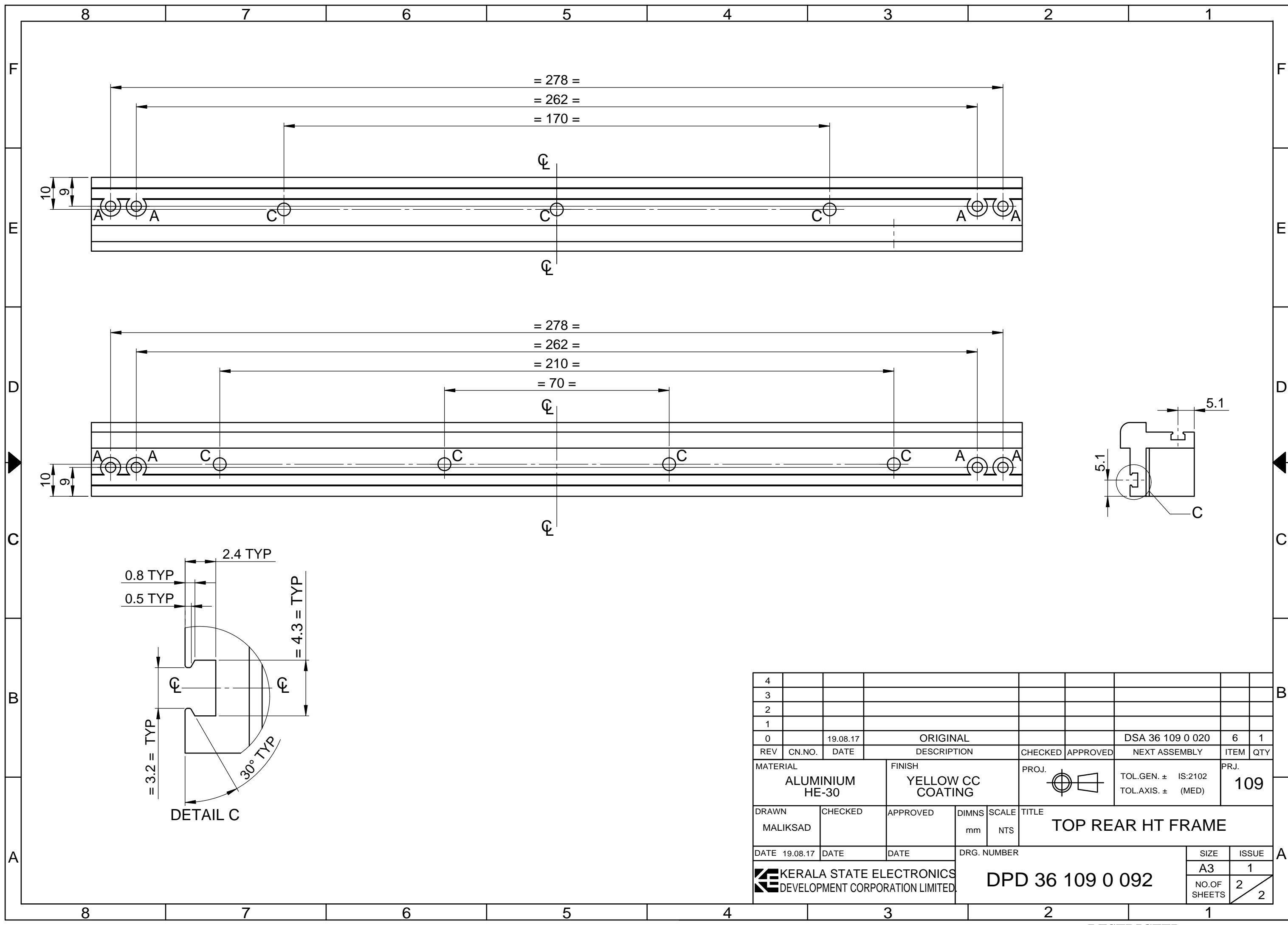


NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

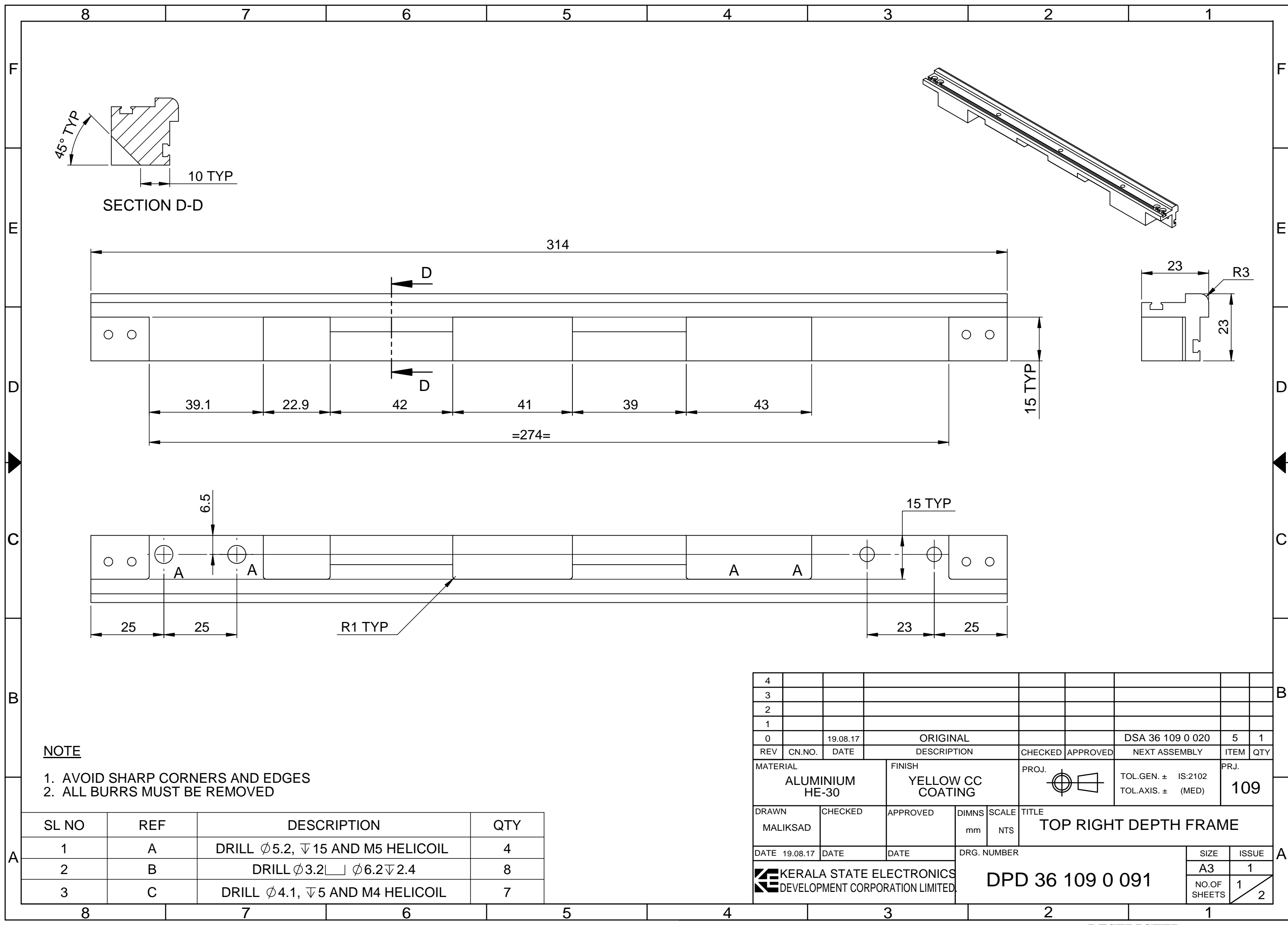
SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \perp $\phi 6.2$ $\nabla 2.4$	8
2	B	DRILL $\phi 5.2$, $\nabla 15$ AND M5 HELICOIL TAP	4
3	C	DRILL $\phi 4.2$, $\nabla 5$ AND M4 HELICOIL TAP	7



4									
3									
2									
1									
0	19.08.17	ORIGINAL			DSA 36 109 0 020	6	1		
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH	PROJ.		TOL.GEN. \pm IS:2102		PRJ.	
ALUMINIUM HE-30			YELOW CC COATING			TOL.AXIS. \pm (MED)		109	
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE				
MALIKSAD			mm	NTS	TOP REAR HT FRAME				
DATE	19.08.17	DATE	DATE	DRG. NUMBER				SIZE	ISSUE
				DPD 36 109 0 092				A3	1
							NO.OF SHEETS	1	2



4											
3											
2											
1											
0		19.08.17		ORIGINAL				DSA 36 109 0 020	6	1	
REV	CN.NO.	DATE	DESCRIPTION				CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS:2102		PRJ.	
ALUMINIUM HE-30			YELLOW CC COATING					TOL.AXIS. ± (MED)		109	
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		TOP REAR HT FRAME	
DATE 19.08.17		DATE		DATE		DRG. NUMBER					
						DPD 36 109 0 092					
						SIZE		ISSUE			
						A3		1			
						NO.OF SHEETS		2			
								2			

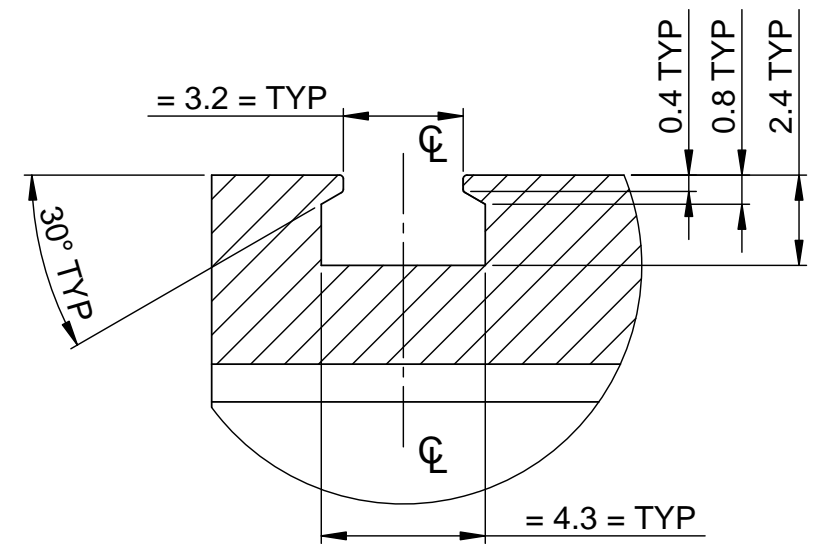
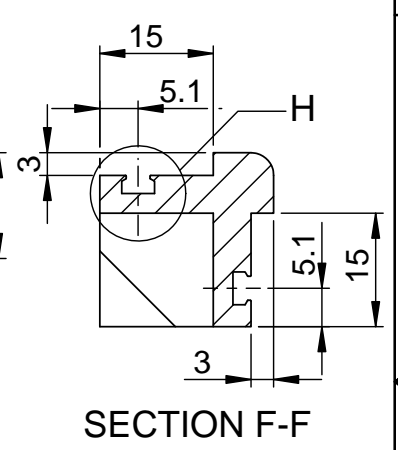
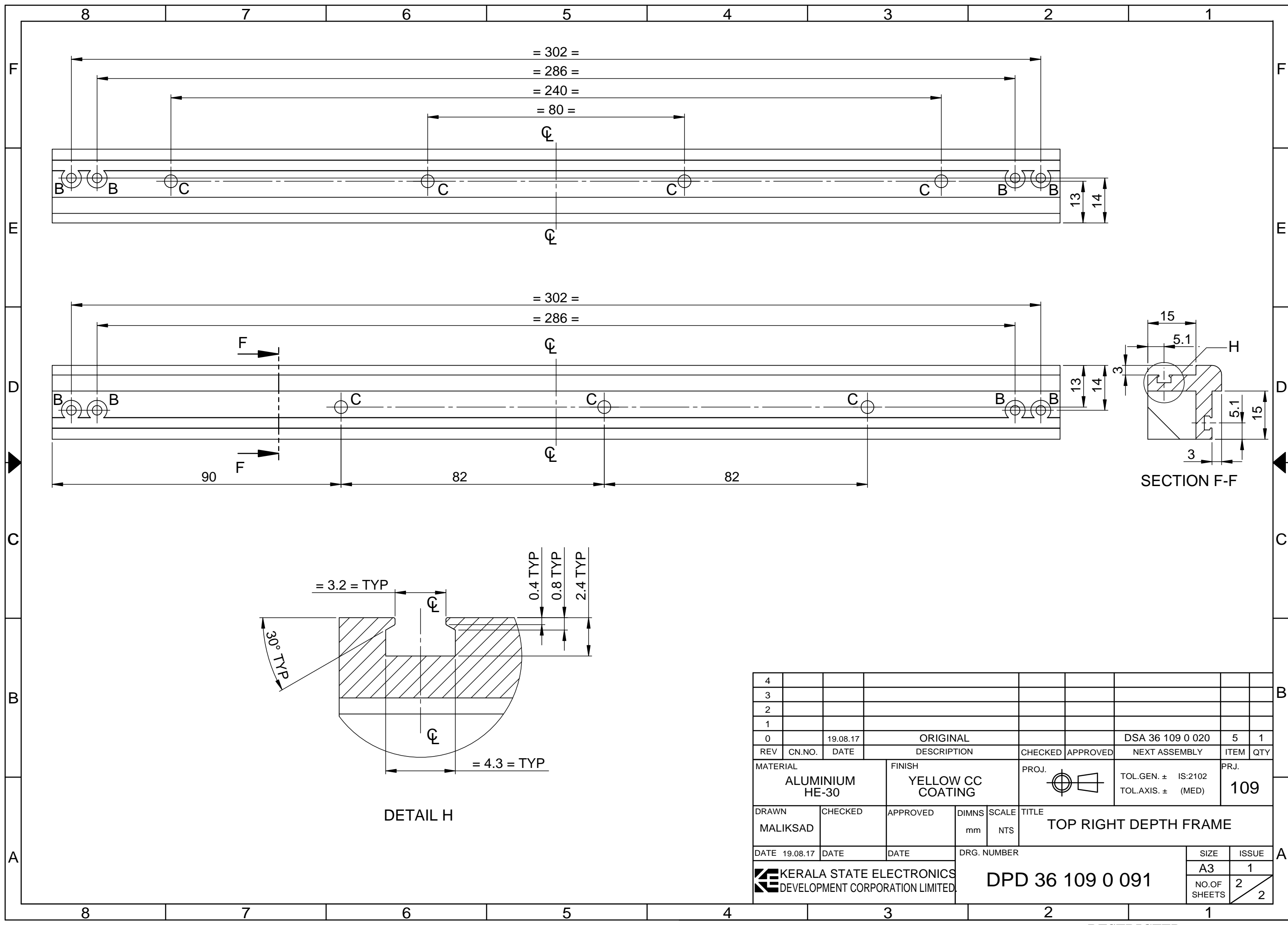


NOTE

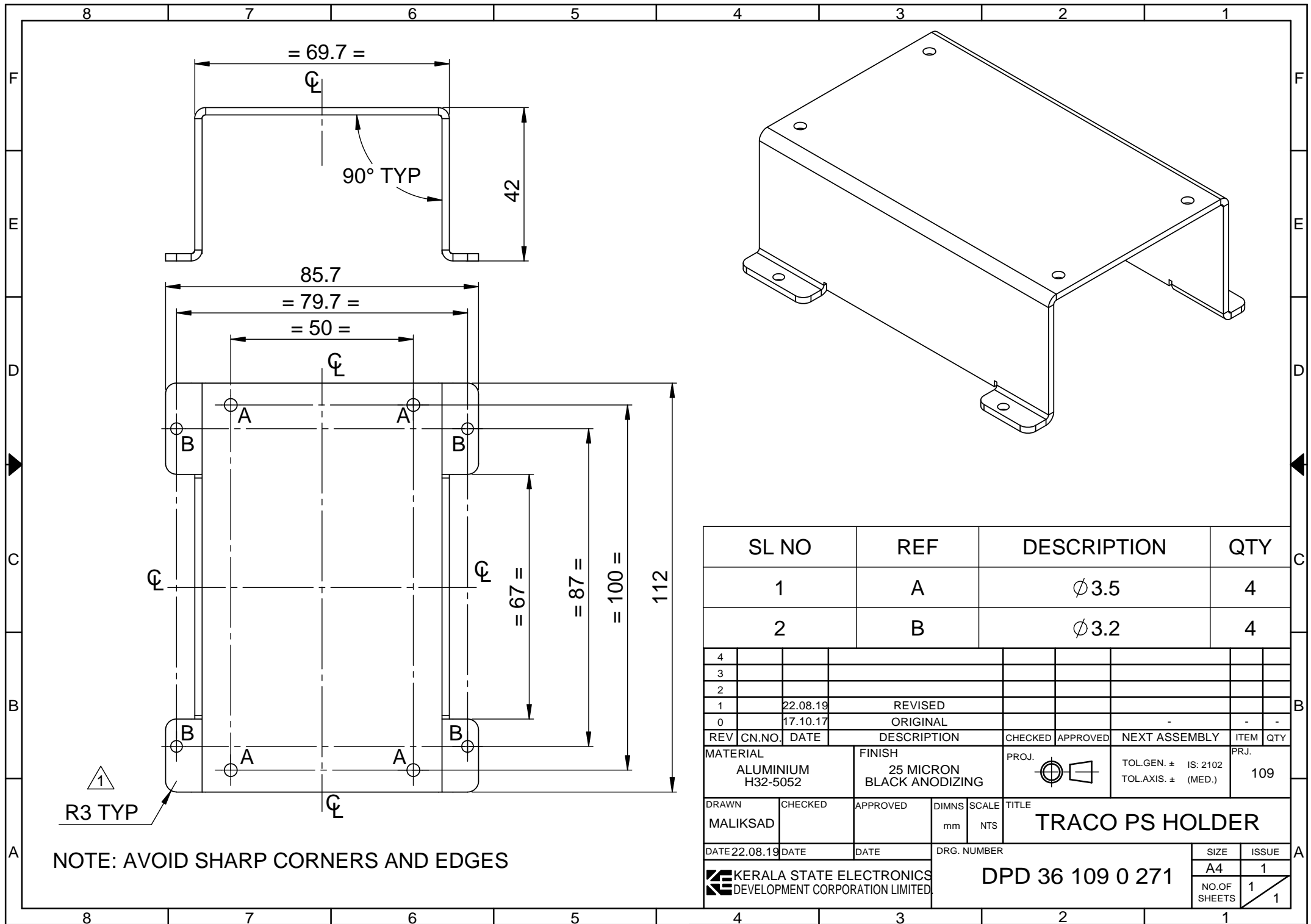
1. AVOID SHARP CORNERS AND EDGES
2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 5.2$, $\nabla 15$ AND M5 HELICOIL	4
2	B	DRILL $\phi 3.2$ \square $\phi 6.2$ $\nabla 2.4$	8
3	C	DRILL $\phi 4.1$, $\nabla 5$ AND M4 HELICOIL	7

4										
3										
2										
1										
0		19.08.17		ORIGINAL			DSA 36 109 0 020	5	1	
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. \pm IS:2102		PRJ.
ALUMINIUM HE-30			YELLOW CC COATING					TOL.AXIS. \pm (MED)		109
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE
MALIKSAD						mm		NTS		TOP RIGHT DEPTH FRAME
DATE 19.08.17		DATE		DATE		DRG. NUMBER				
						DPD 36 109 0 091				
								SIZE	ISSUE	
								A3	1	
								NO.OF SHEETS	1	
									2	



4													
3													
2													
1													
0		19.08.17		ORIGINAL				DSA 36 109 0 020	5	1			
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY			
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.				
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109				
DRAWN		CHECKED		APPROVED		DIMNS	SCALE	TITLE					
MALIKSAD						mm	NTS	TOP RIGHT DEPTH FRAME					
DATE 19.08.17		DATE		DATE		DRG. NUMBER					SIZE	ISSUE	
						KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					A3	1	
						DPD 36 109 0 091					NO.OF SHEETS	2	
											2	2	



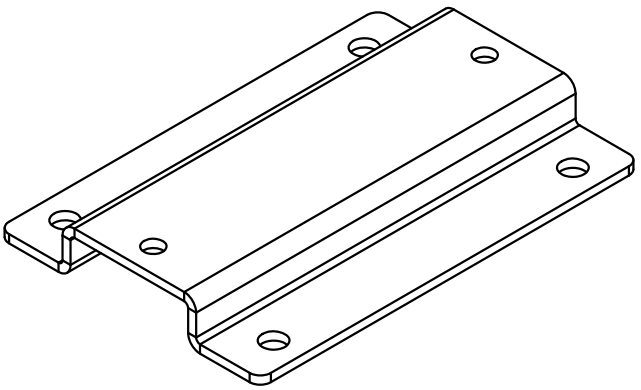
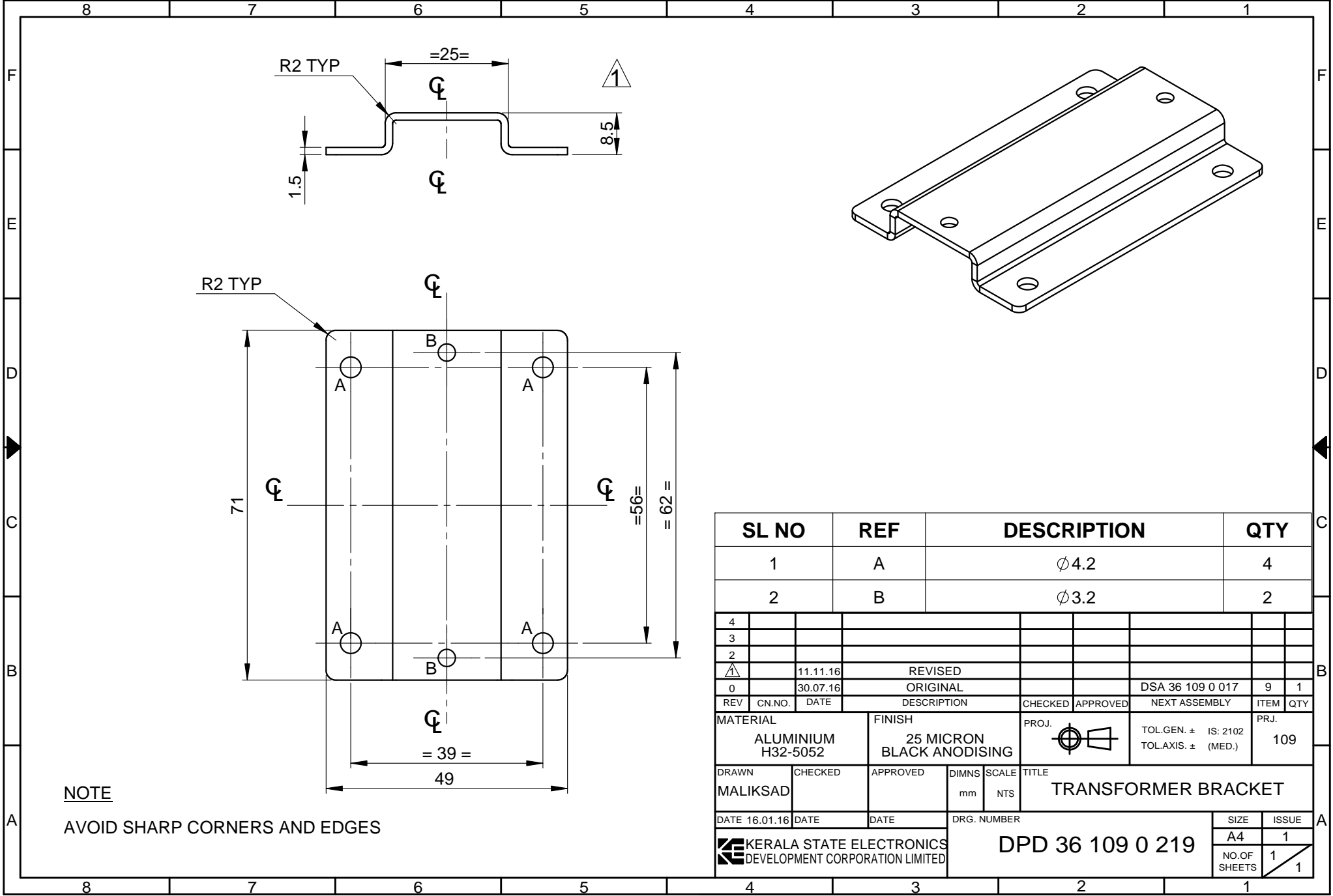
NOTE: AVOID SHARP CORNERS AND EDGES

SL NO	REF	DESCRIPTION	QTY
1	A	Ø 3.5	4
2	B	Ø 3.2	4

4									
3									
2									
1	22.08.19	REVISED							
0	17.10.17	ORIGINAL							
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL		FINISH		PROJ.		TOL.GEN. ± IS: 2102		109	
ALUMINIUM H32-5052		25 MICRON BLACK ANODIZING				TOL.AXIS. ± (MED.)			
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE				
MALIKSAD			mm	NTS	TRACO PS HOLDER				
DATE	DATE	DATE	DRG. NUMBER		SIZE	ISSUE			
22.08.19			DPD 36 109 0 271		A4	1			
					NO.OF SHEETS		1		
					1		1		

RESTRICTED

RESTRICTED



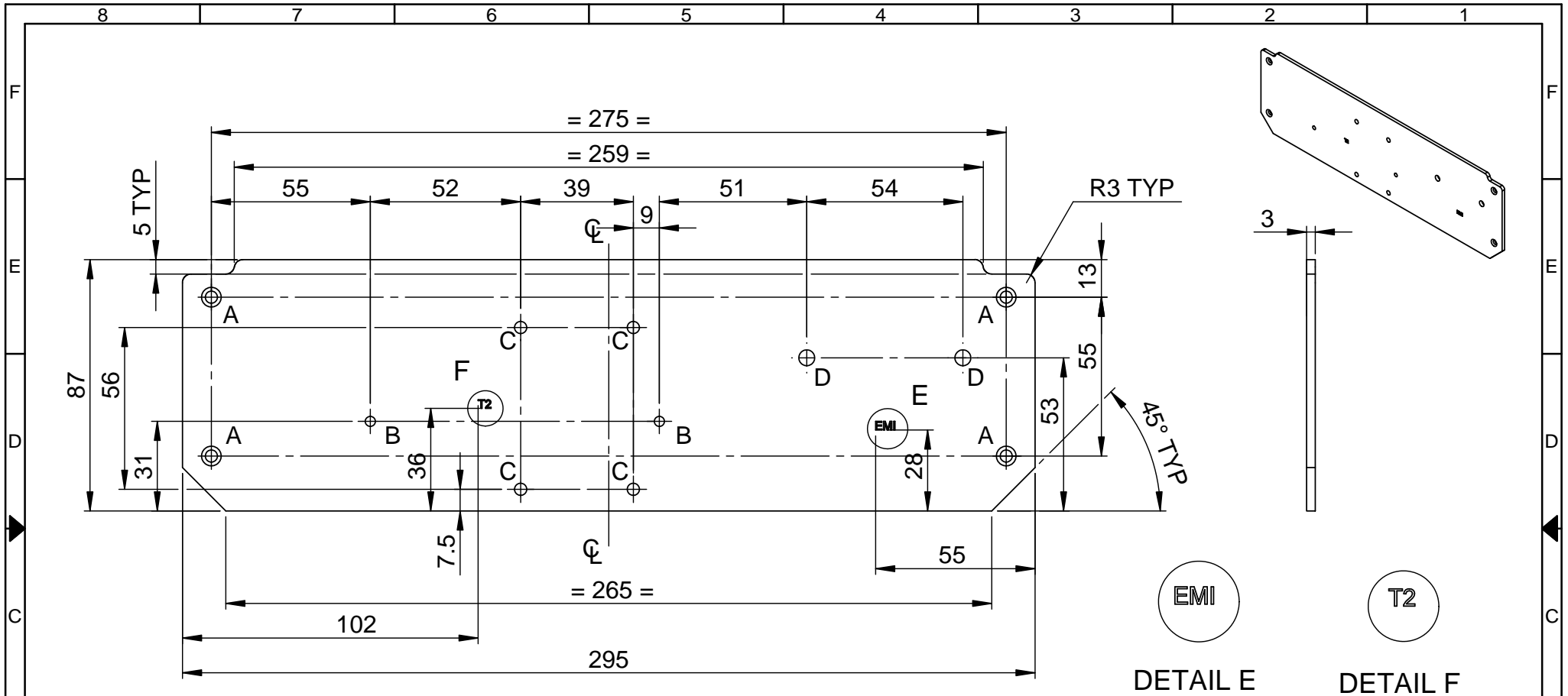
SL NO	REF	DESCRIPTION	QTY
1	A	Ø4.2	4
2	B	Ø3.2	2

4									
3									
2									
1									
△	11.11.16		REVISED						
0	30.07.16		ORIGINAL			DSA 36 109 0 017	9	1	
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH		PROJ.	TOL.GEN. ± IS: 2102		PRJ.	
ALUMINIUM H32-5052			25 MICRON BLACK ANODISING			TOL.AXIS. ± (MED.)		109	
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE				
MALIKSAD			mm	NTS	TRANSFORMER BRACKET				
DATE 16.01.16	DATE	DATE	DRG. NUMBER			SIZE	ISSUE		
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED						DPD 36 109 0 219	A4	1	
							NO.OF SHEETS	1	
								1	

NOTE
AVOID SHARP CORNERS AND EDGES

RESTRICTED

RESTRICTED

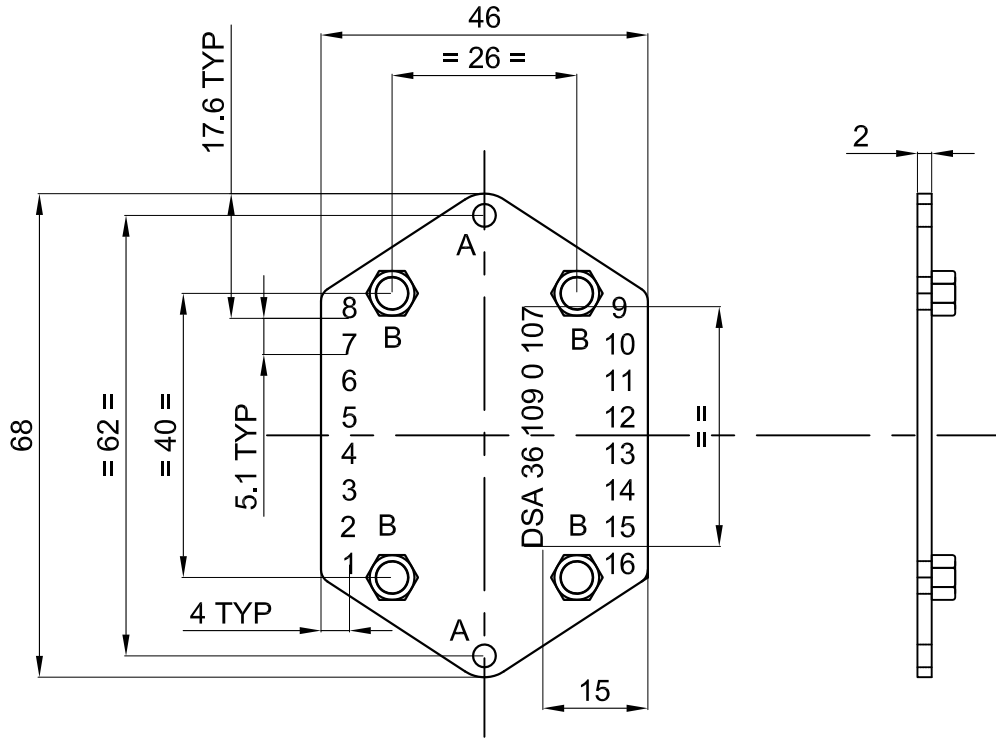


NOTE:

1. AVOID SHARP EDGES AND CORNERS
2. 3x0.5▽TEXT TO BE ENGRAVED AND FILLED WITH BLACK PAINT

SLNO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 4.2 \checkmark \phi 7.8$	4
2	B	$\phi 3.2$	2
3	C	$\phi 4.2$	4
4	D	$\phi 5.5$	2

4									
3									
2									
1									
0	19.09.17	ORIGINAL			DSA 36 109 0 017	3	1		
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL		FINISH		PROJ.		TOL.GEN. ± IS: 2102		PRJ.	
ALUMINIUM H32-5052		YELLOW CC COATING				TOL.AXIS. ± (MED.)		109	
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE				
MALIKSAD			mm	NTS	TRANSFORMER MOUNTING PLATE				
DATE 13.09.17	DATE	DATE	DRG. NUMBER		SIZE		ISSUE		
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED					DPD 36 109 0 131		A4	1	
							NO.OF SHEETS	1	

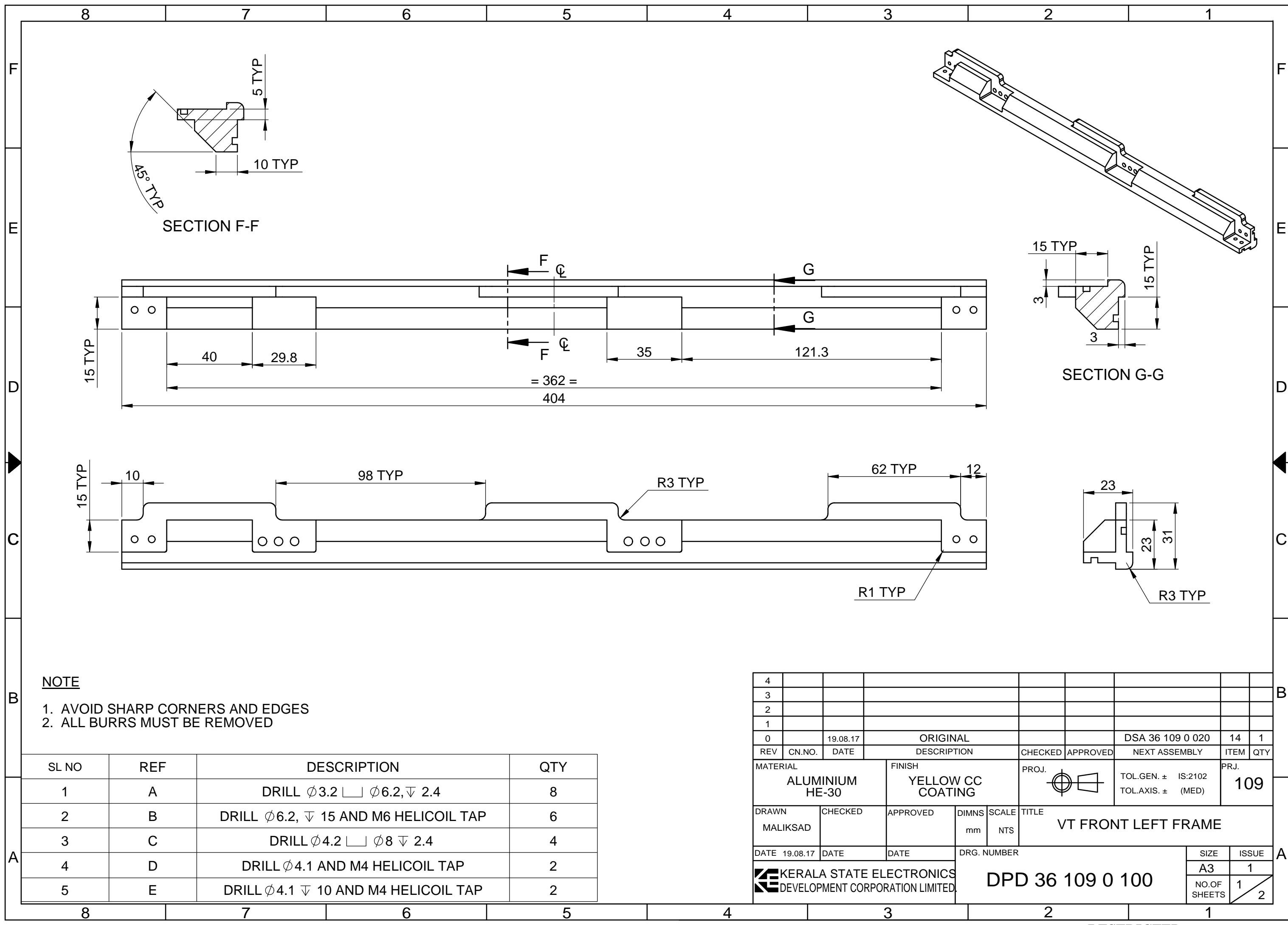


SL NO	REF	DESCRIPTION	QTY
1	A	Ø3.5	2
2	B	Ø4.6	4

NOTE

- 3mm TEXT TO BE ENGRAVED AND FILL WITH WHITE COLOR PAINT
- M3 RIVET NUT TO BE RIVETED ON HOLE 'B'

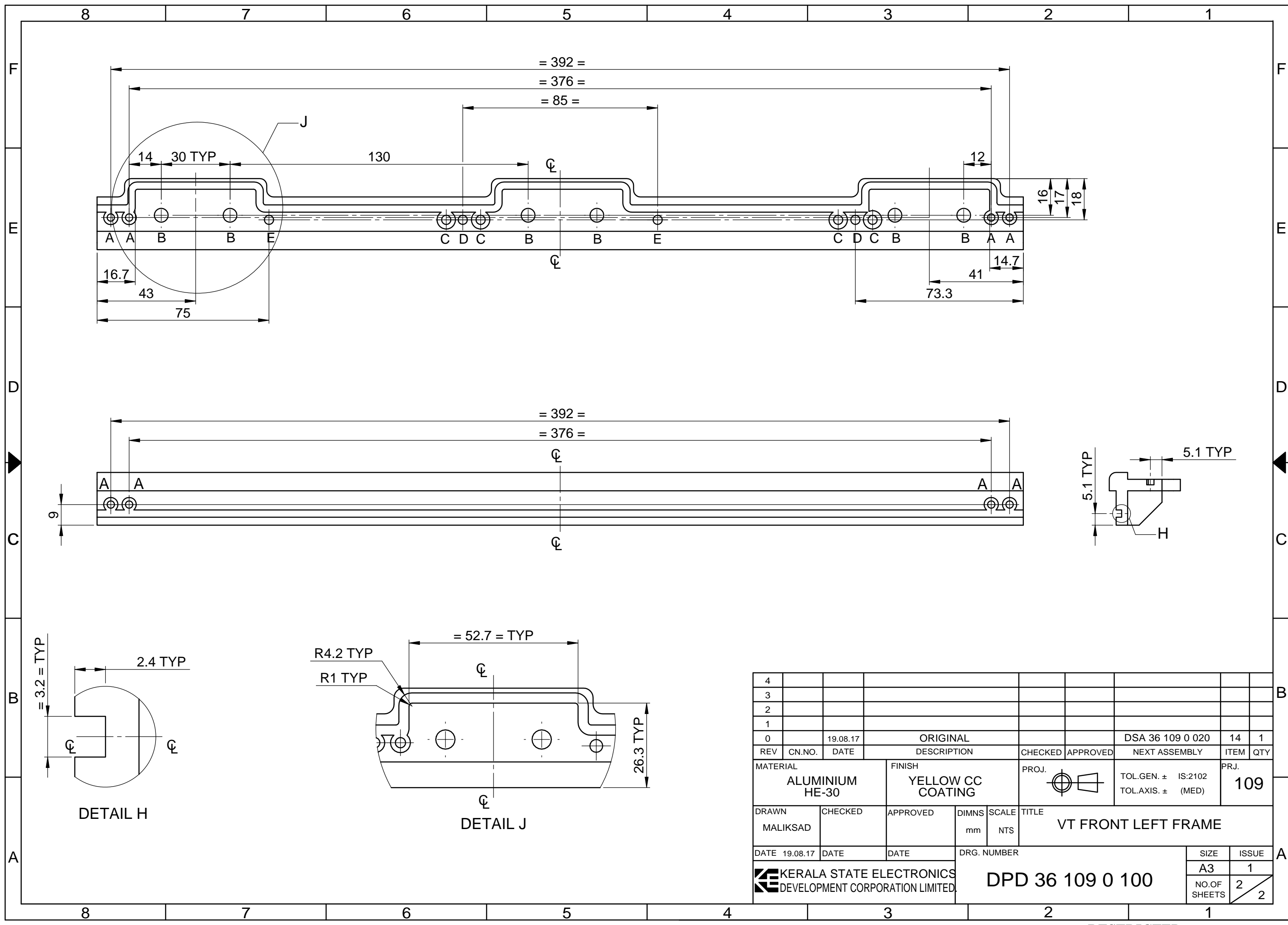
4									
3									
2									
1									
0		26.08.16	ORIGINAL				DSA 36 109 0 107	5	1
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM QTY
MATERIAL 2 mm ALUMINUM SHEET			FINISH 25 MICRON BLACK ANODIZING			PROJ. 	TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED)	PRJ. 109	
DRAWN MALIKSAD	CHECKED	APPROVED	DIMNS mm	SCALE NTS	TITLE TRANSFORMER TOP PLATE				
DATE 26.08.16	DATE	DATE	DRG. NUMBER				SIZE A4	ISSUE 1	
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.			DPD 36 109 0 134				NO.OF SHEETS 1	1	




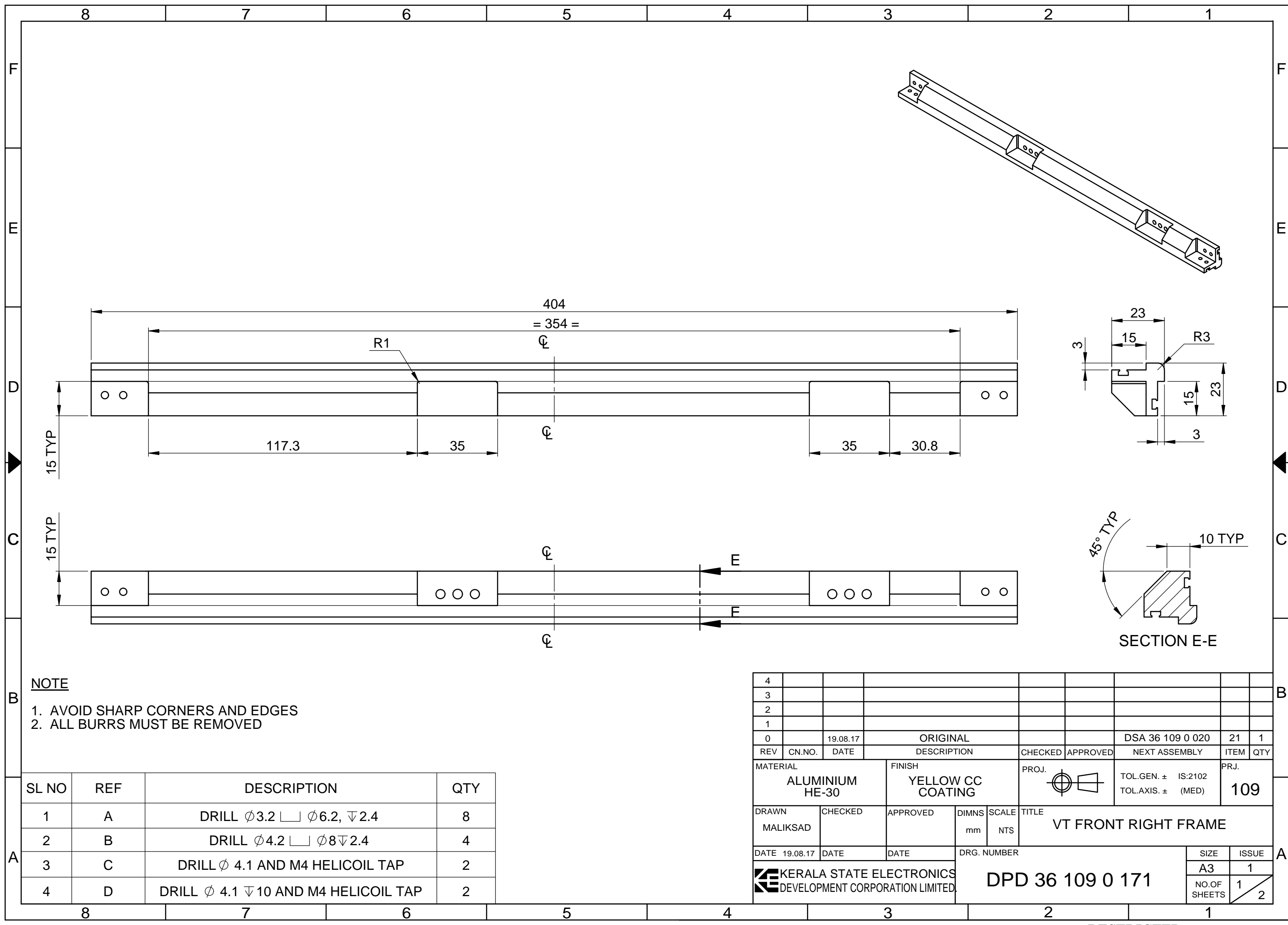
- NOTE**
1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \square $\phi 6.2, \nabla 2.4$	8
2	B	DRILL $\phi 6.2, \nabla 15$ AND M6 HELICOIL TAP	6
3	C	DRILL $\phi 4.2$ \square $\phi 8 \nabla 2.4$	4
4	D	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	2
5	E	DRILL $\phi 4.1 \nabla 10$ AND M4 HELICOIL TAP	2

4										
3										
2										
1										
0	19.08.17	ORIGINAL				DSA 36 109 0 020	14	1		
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL		FINISH		PROJ.		TOL.GEN. \pm IS:2102		PRJ.		
ALUMINIUM HE-30		YELLOW CC COATING				TOL.AXIS. \pm (MED)		109		
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE					
MALIKSAD			mm	NTS	VT FRONT LEFT FRAME					
DATE	19.08.17	DATE	DATE	DRG. NUMBER			SIZE	ISSUE		
				DPD 36 109 0 100			A3	1		
							NO.OF SHEETS	1	2	



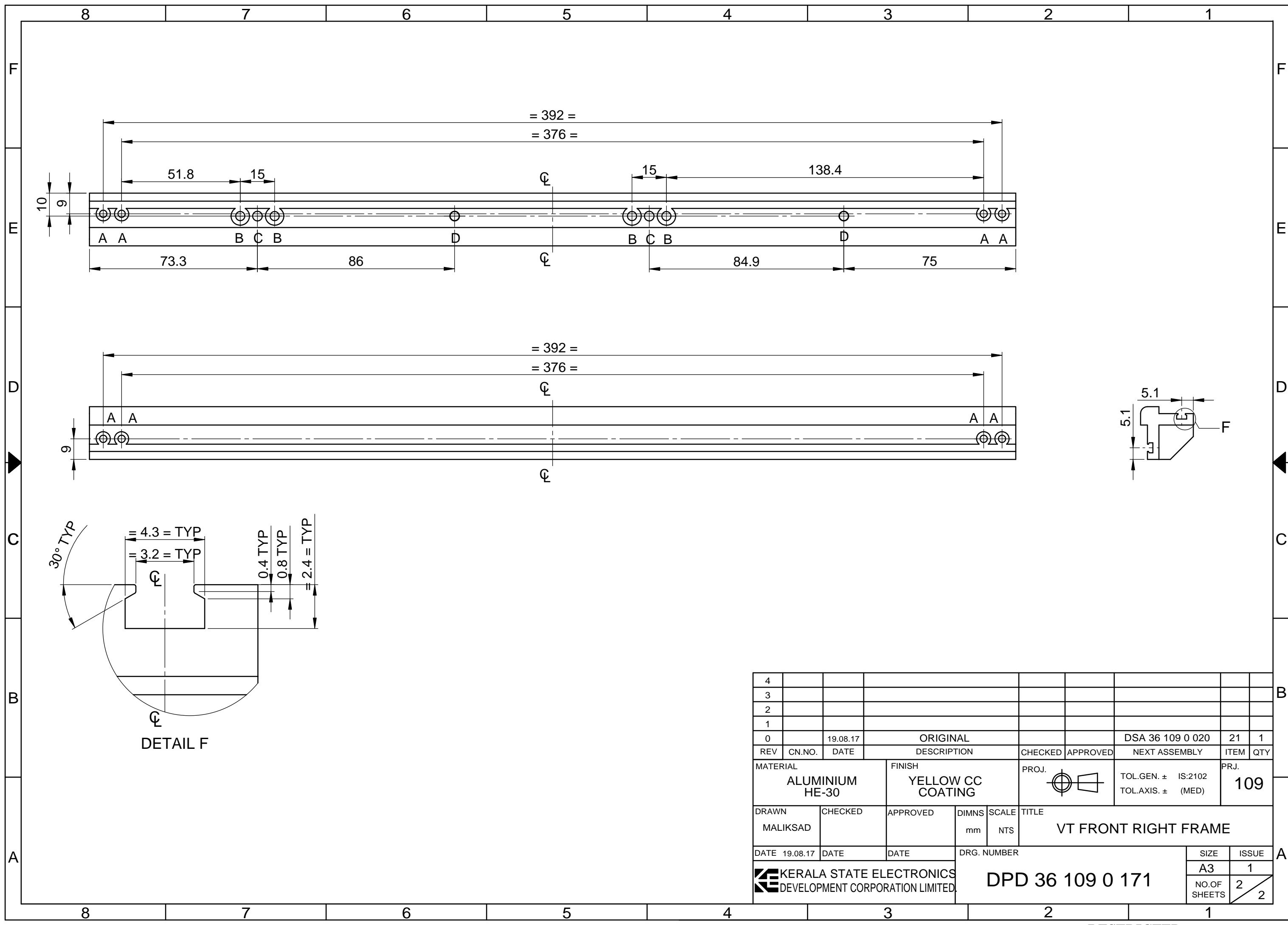
4											
3											
2											
1											
0		19.08.17		ORIGINAL				DSA 36 109 0 020	14	1	
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY	
MATERIAL				FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.	
ALUMINIUM HE-30				YELLOW CC COATING				TOL.AXIS. ± (MED)		109	
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		VT FRONT LEFT FRAME	
DATE 19.08.17		DATE		DATE		DRG. NUMBER				SIZE	
						DPD 36 109 0 100				ISSUE	
										A3	
										1	
										NO.OF SHEETS	
										2	
										2	



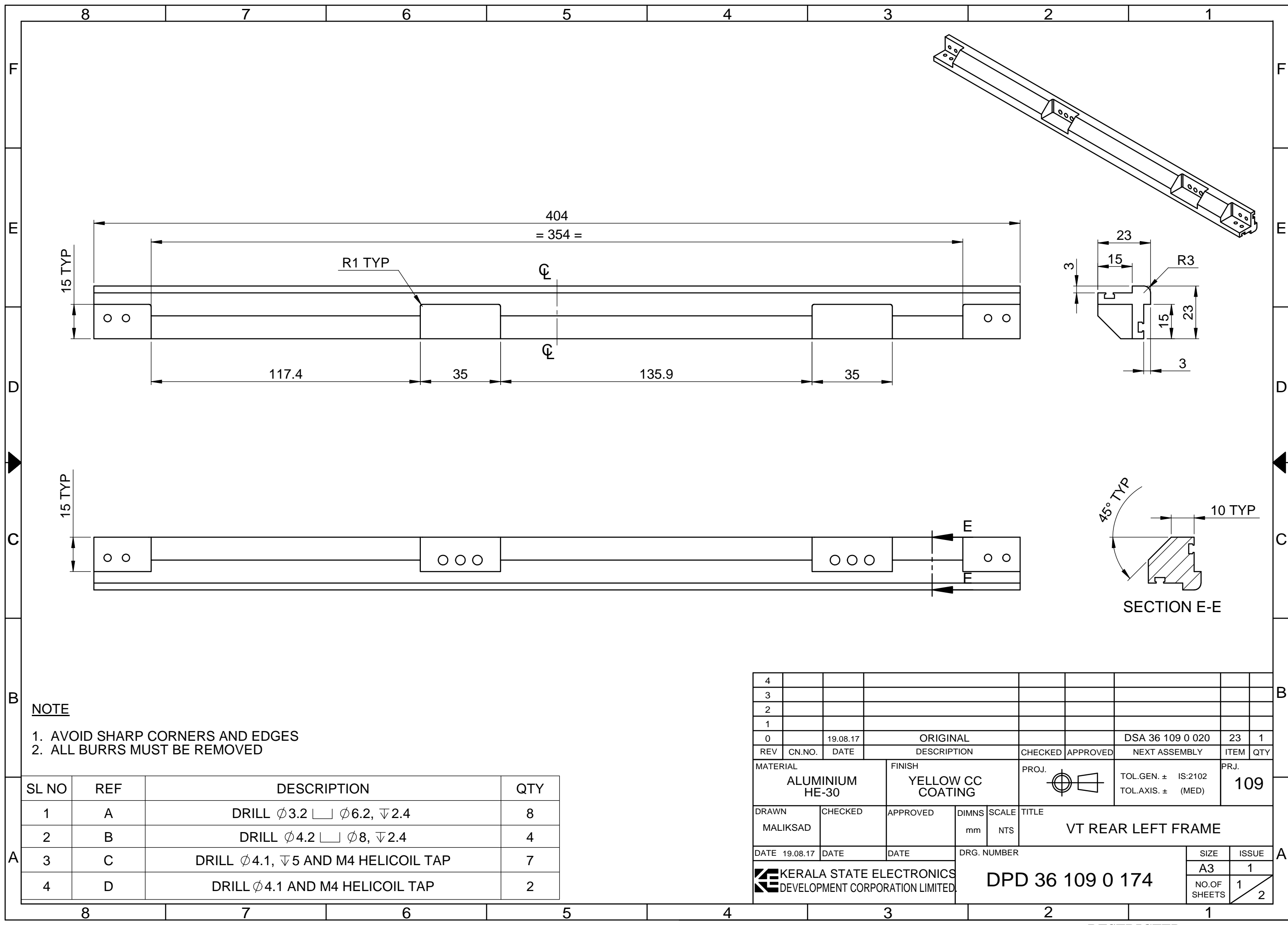
NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \perp $\phi 6.2$, $\nabla 2.4$	8
2	B	DRILL $\phi 4.2$ \perp $\phi 8$ $\nabla 2.4$	4
3	C	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	2
4	D	DRILL $\phi 4.1$ $\nabla 10$ AND M4 HELICOIL TAP	2

4									
3									
2									
1									
0		19.08.17		ORIGINAL			DSA 36 109 0 020	21	1
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL				ALUMINIUM HE-30	FINISH		YELLOW CC COATING	PRJ.	
DRAWN				MALIKSAD	APPROVED			TOL.GEN. \pm IS:2102	
DATE				19.08.17	DATE			TOL.AXIS. \pm (MED)	
Kerala State Electronics Development Corporation Limited.				DRG. NUMBER			DPD 36 109 0 171		
				SIZE			A3		
				ISSUE			1		
				NO.OF SHEETS			1		
							2		



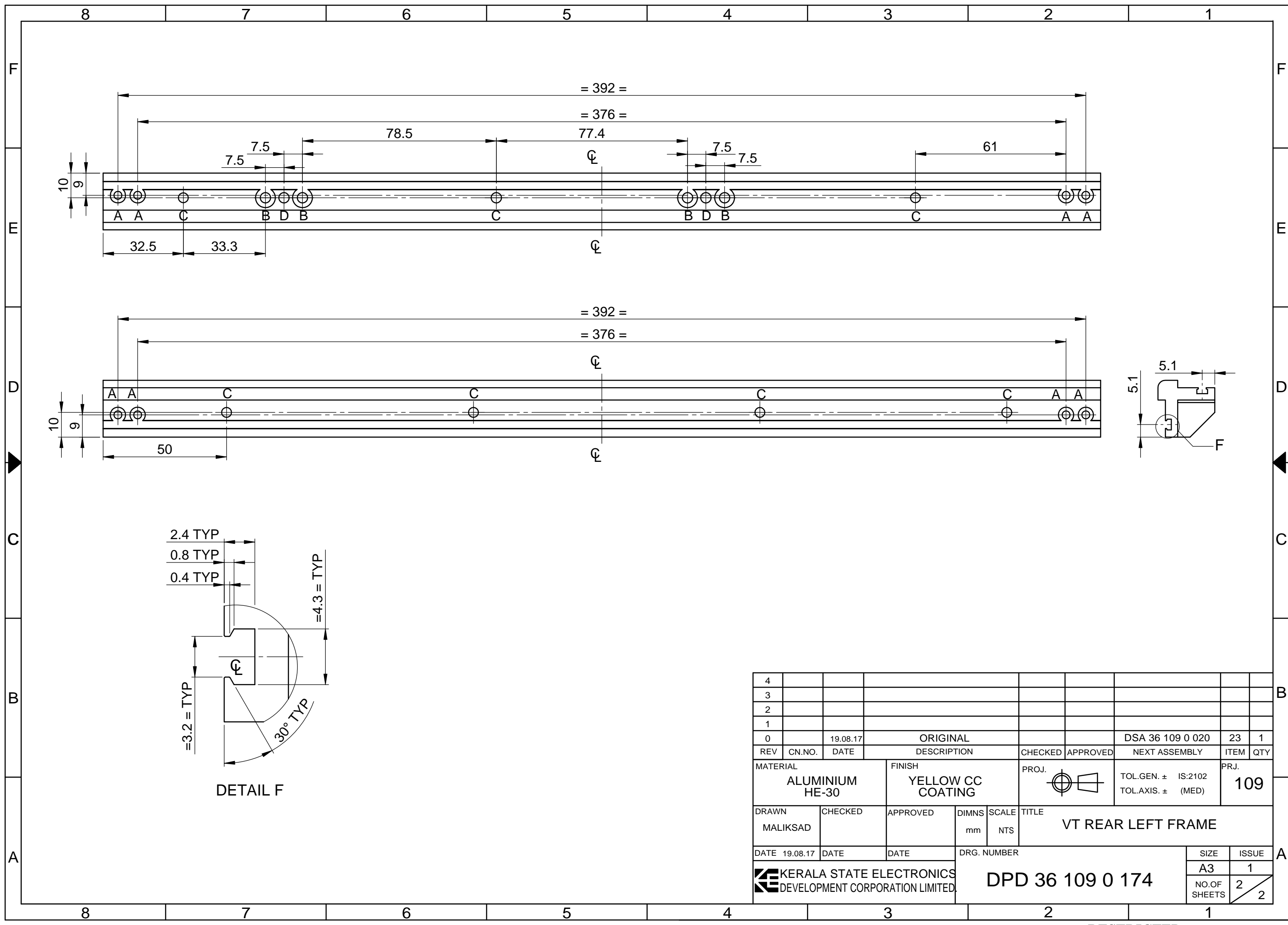
4												
3												
2												
1												
0		19.08.17		ORIGINAL				DSA 36 109 0 020	21	1		
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY		
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.			
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109			
DRAWN		CHECKED		APPROVED		DIMNS	SCALE	TITLE				
MALIKSAD						mm	NTS	VT FRONT RIGHT FRAME				
DATE 19.08.17		DATE		DATE		DRG. NUMBER				SIZE	ISSUE	
						DPD 36 109 0 171				A3	1	
										NO.OF SHEETS	2	
											2	



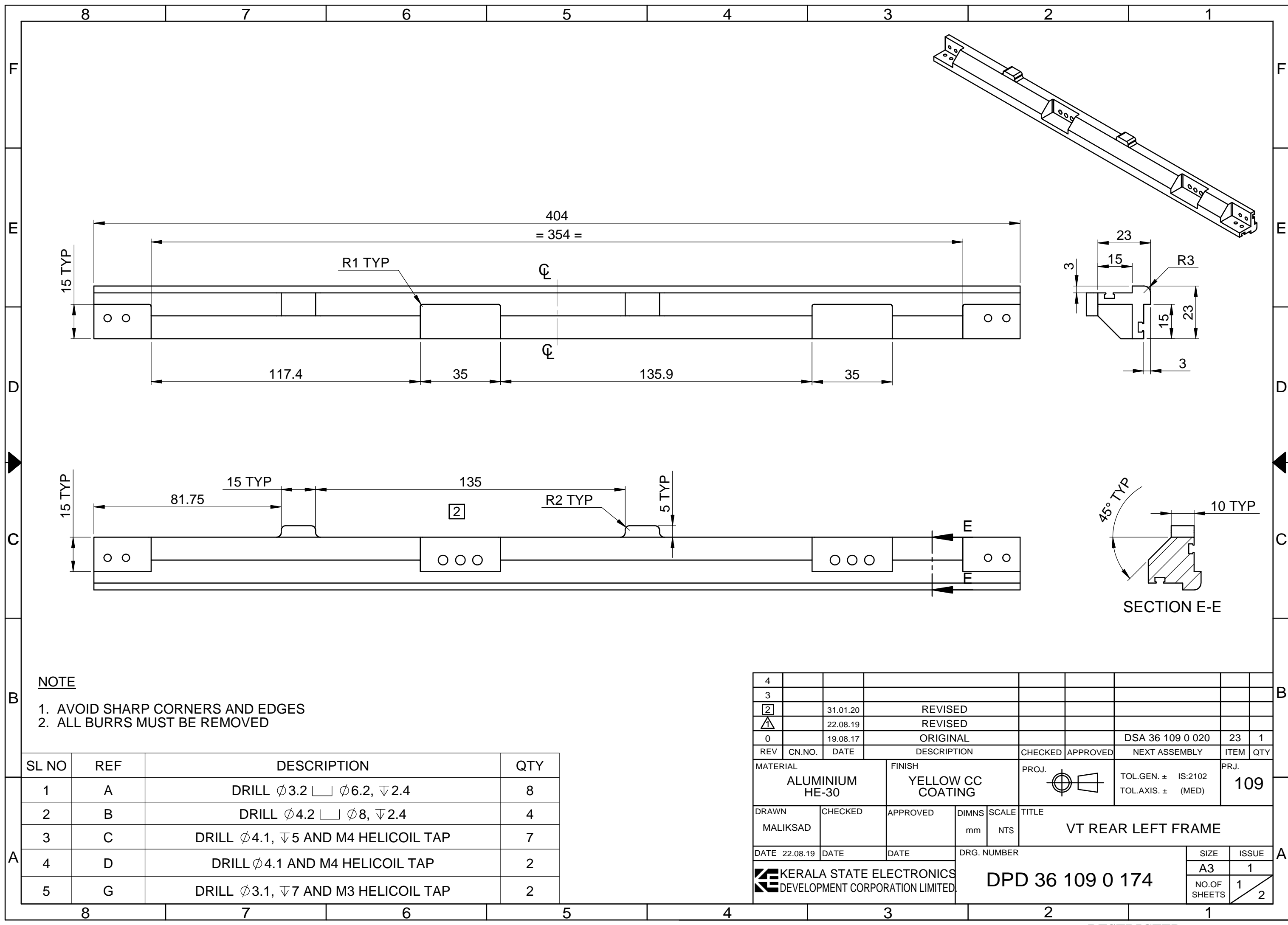
- NOTE**
1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \square $\phi 6.2$, $\nabla 2.4$	8
2	B	DRILL $\phi 4.2$ \square $\phi 8$, $\nabla 2.4$	4
3	C	DRILL $\phi 4.1$, $\nabla 5$ AND M4 HELICOIL TAP	7
4	D	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	2

4										
3										
2										
1										
0		19.08.17		ORIGINAL				DSA 36 109 0 020	23	1
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. \pm IS:2102		PRJ.
ALUMINIUM HE-30			YELLOW CC COATING					TOL.AXIS. \pm (MED)		109
DRAWN		CHECKED	APPROVED	DIMNS	SCALE	TITLE				
MALIKSAD				mm	NTS	VT REAR LEFT FRAME				
DATE 19.08.17		DATE	DATE	DRG. NUMBER		SIZE		ISSUE		
				KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.		DPD 36 109 0 174		A3		1
						NO.OF SHEETS		1		2



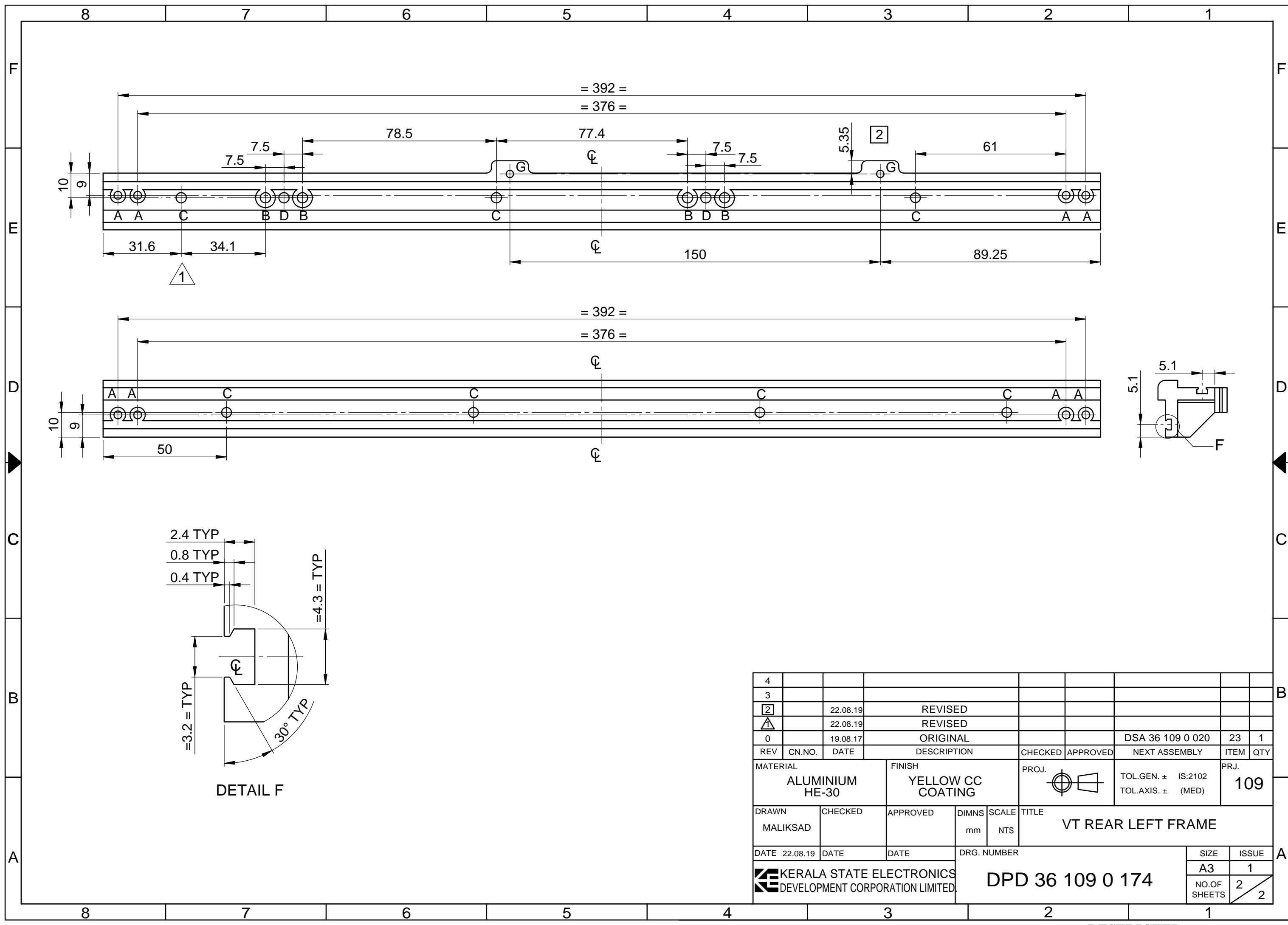
4												
3												
2												
1												
0		19.08.17		ORIGINAL				DSA 36 109 0 020	23	1		
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY		
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.			
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109			
DRAWN		CHECKED		APPROVED		DIMNS	SCALE	TITLE				
MALIKSAD						mm	NTS	VT REAR LEFT FRAME				
DATE 19.08.17		DATE		DATE		DRG. NUMBER			SIZE	ISSUE		
						DPD 36 109 0 174			A3	1		
									NO.OF SHEETS	2		
											2	



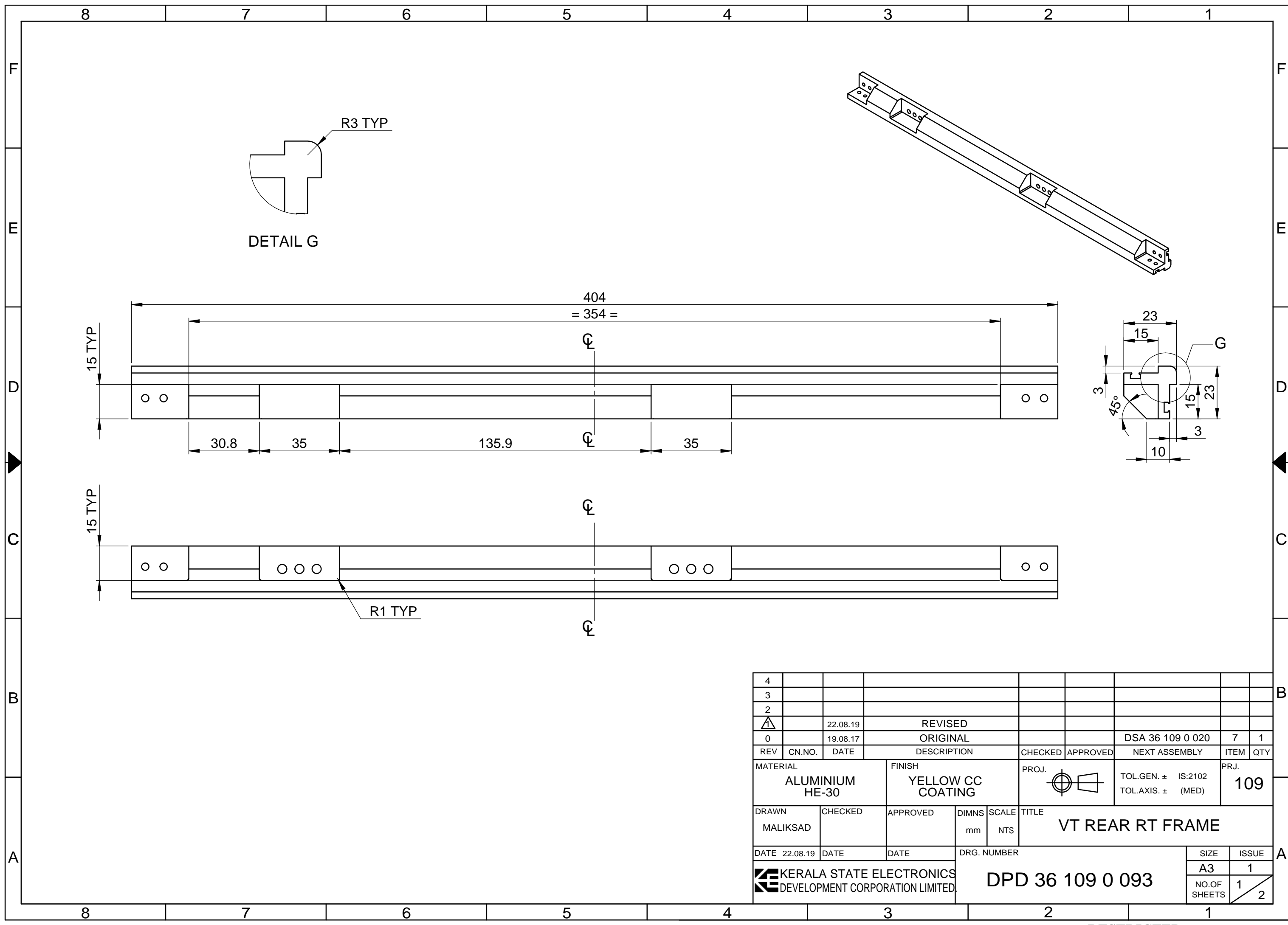
NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \square $\phi 6.2$, $\nabla 2.4$	8
2	B	DRILL $\phi 4.2$ \square $\phi 8$, $\nabla 2.4$	4
3	C	DRILL $\phi 4.1$, $\nabla 5$ AND M4 HELICOIL TAP	7
4	D	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	2
5	G	DRILL $\phi 3.1$, $\nabla 7$ AND M3 HELICOIL TAP	2

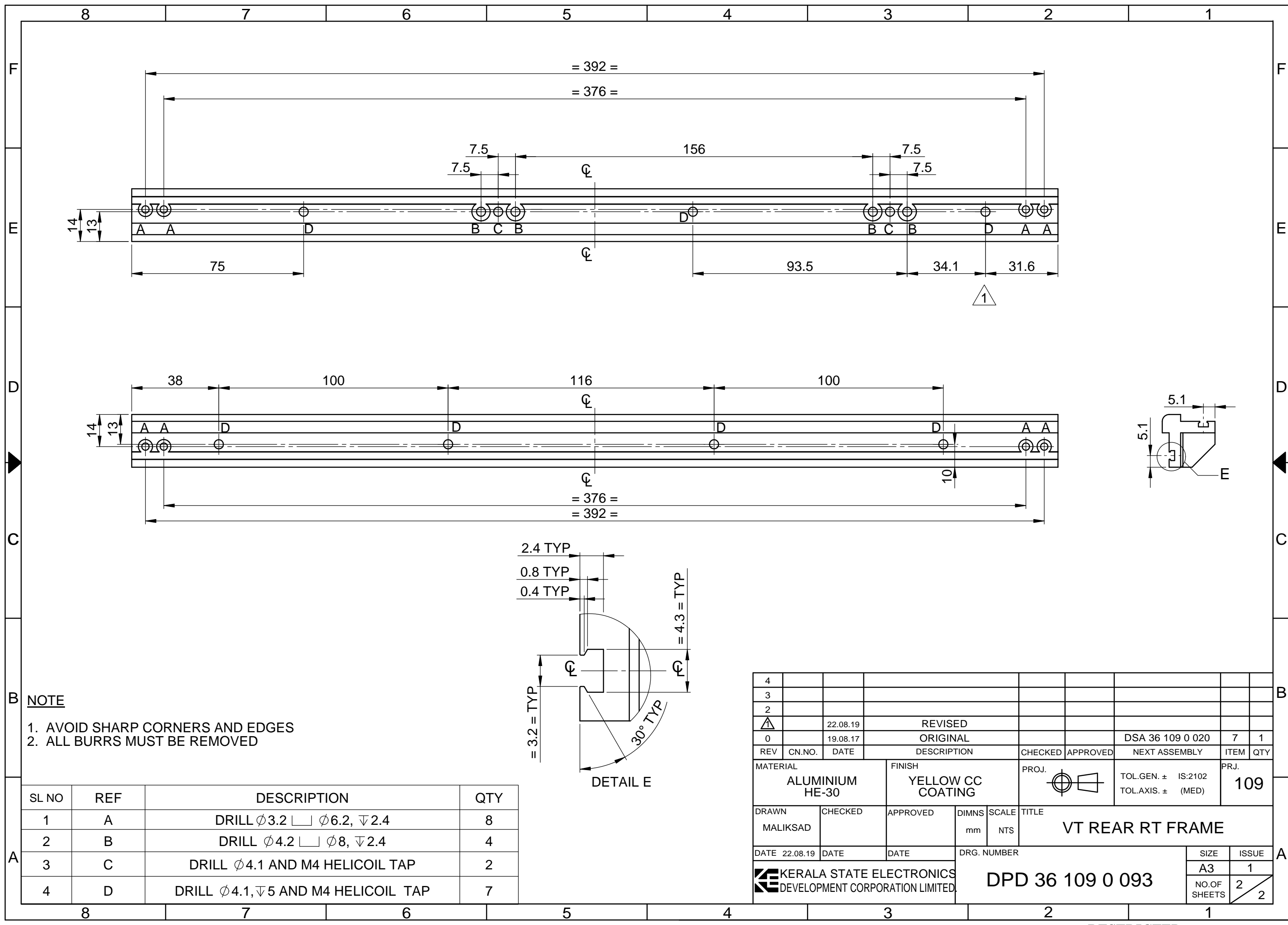
4										
3										
2		31.01.20		REVISED						
1		22.08.19		REVISED						
0		19.08.17		ORIGINAL				DSA 36 109 0 020	23	1
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY
MATERIAL				ALUMINIUM HE-30	FINISH		YELLOW CC COATING	PROJ.		PRJ.
DRAWN				MALIKSAD	APPROVED			TOL.GEN. \pm IS:2102		109
CHECKED					DIMNS		mm	TOL.AXIS. \pm (MED)		
APPROVED					SCALE		NTS	VT REAR LEFT FRAME		
DATE				22.08.19	DATE			DRG. NUMBER		SIZE
DATE					DATE			DPD 36 109 0 174		ISSUE
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.										1
										NO.OF SHEETS
										1
										2



4													
3													
2		22.08.19		REVISED									
1		22.08.19		REVISED									
0		19.08.17		ORIGINAL						DSA 36 109 0 020	23	1	
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY			
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.				
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109				
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE								
MALIKSAD			mm	NTS	VT REAR LEFT FRAME								
DATE	DATE	DATE	DRG. NUMBER		SIZE		ISSUE						
22.08.19			DPD 36 109 0 174		A3		1						
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				NO.OF SHEETS		2		2					



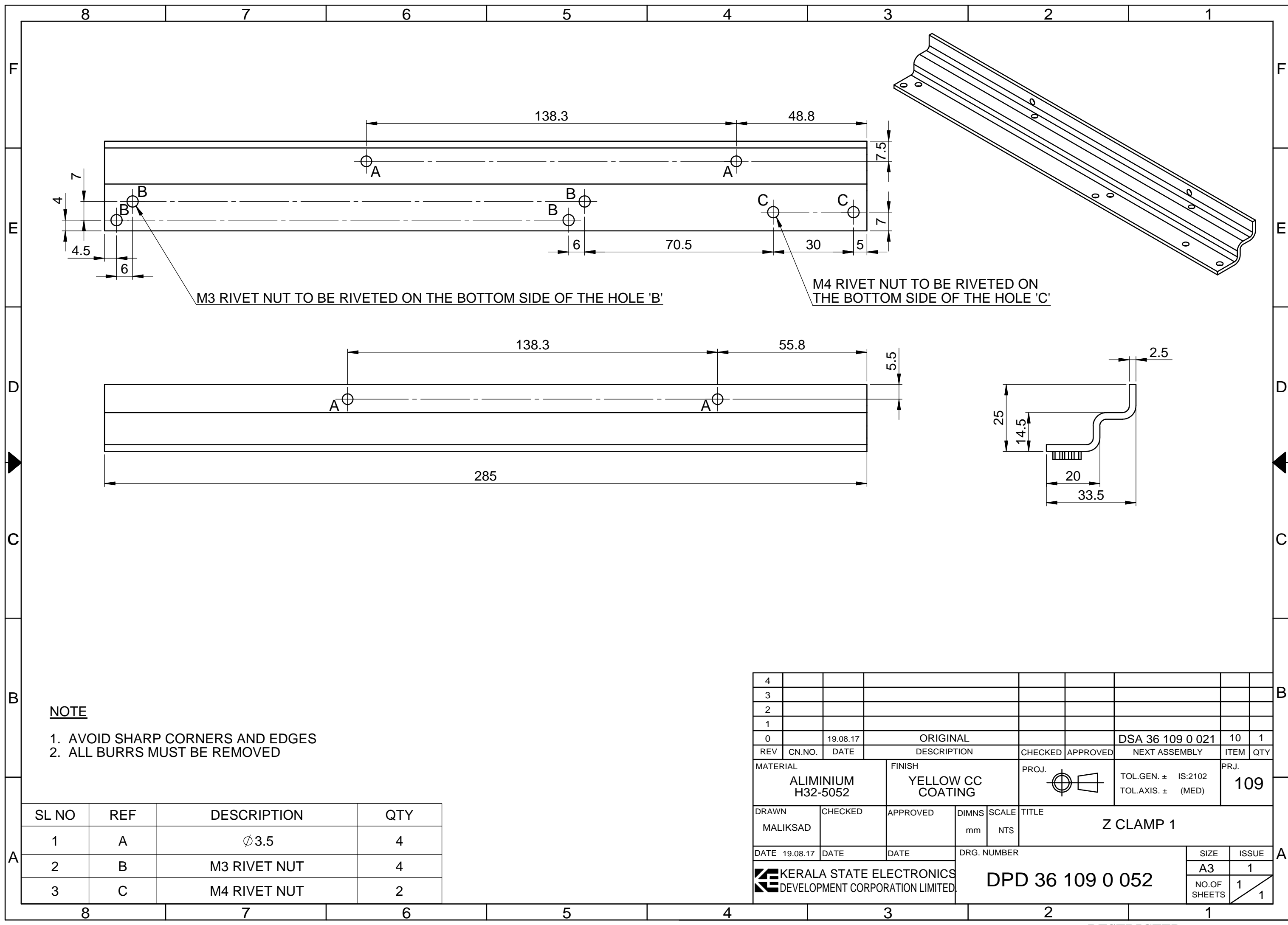
4											
3											
2											
△		22.08.19		REVISED							
0		19.08.17		ORIGINAL				DSA 36 109 0 020	7	1	
REV	CN.NO.	DATE		DESCRIPTION	CHECKED	APPROVED		NEXT ASSEMBLY	ITEM	QTY	
MATERIAL				FINISH	PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALUMINIUM HE-30				YELLOW CC COATING			TOL.AXIS. ± (MED)		109		
DRAWN		CHECKED		APPROVED		DIMNS	SCALE	TITLE			
MALIKSAD						mm	NTS	VT REAR RT FRAME			
DATE 22.08.19		DATE		DATE		DRG. NUMBER				SIZE	ISSUE
						DPD 36 109 0 093				A3	1
						KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				NO.OF SHEETS	1
										2	2



NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	DRILL $\phi 3.2$ \square $\phi 6.2$, $\nabla 2.4$	8
2	B	DRILL $\phi 4.2$ \square $\phi 8$, $\nabla 2.4$	4
3	C	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	2
4	D	DRILL $\phi 4.1$, $\nabla 5$ AND M4 HELICOIL TAP	7

4										
3										
2										
△		22.08.19		REVISED						
0		19.08.17		ORIGINAL				DSA 36 109 0 020	7	1
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL		FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALUMINIUM HE-30		YELLOW CC COATING				TOL.AXIS. ± (MED)		109		
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE					
MALIKSAD			mm	NTS	VT REAR RT FRAME					
DATE	DATE	DATE	DRG. NUMBER		SIZE	ISSUE				
22.08.19			DPD 36 109 0 093		A3	1				
KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					NO.OF SHEETS		2			
					2					

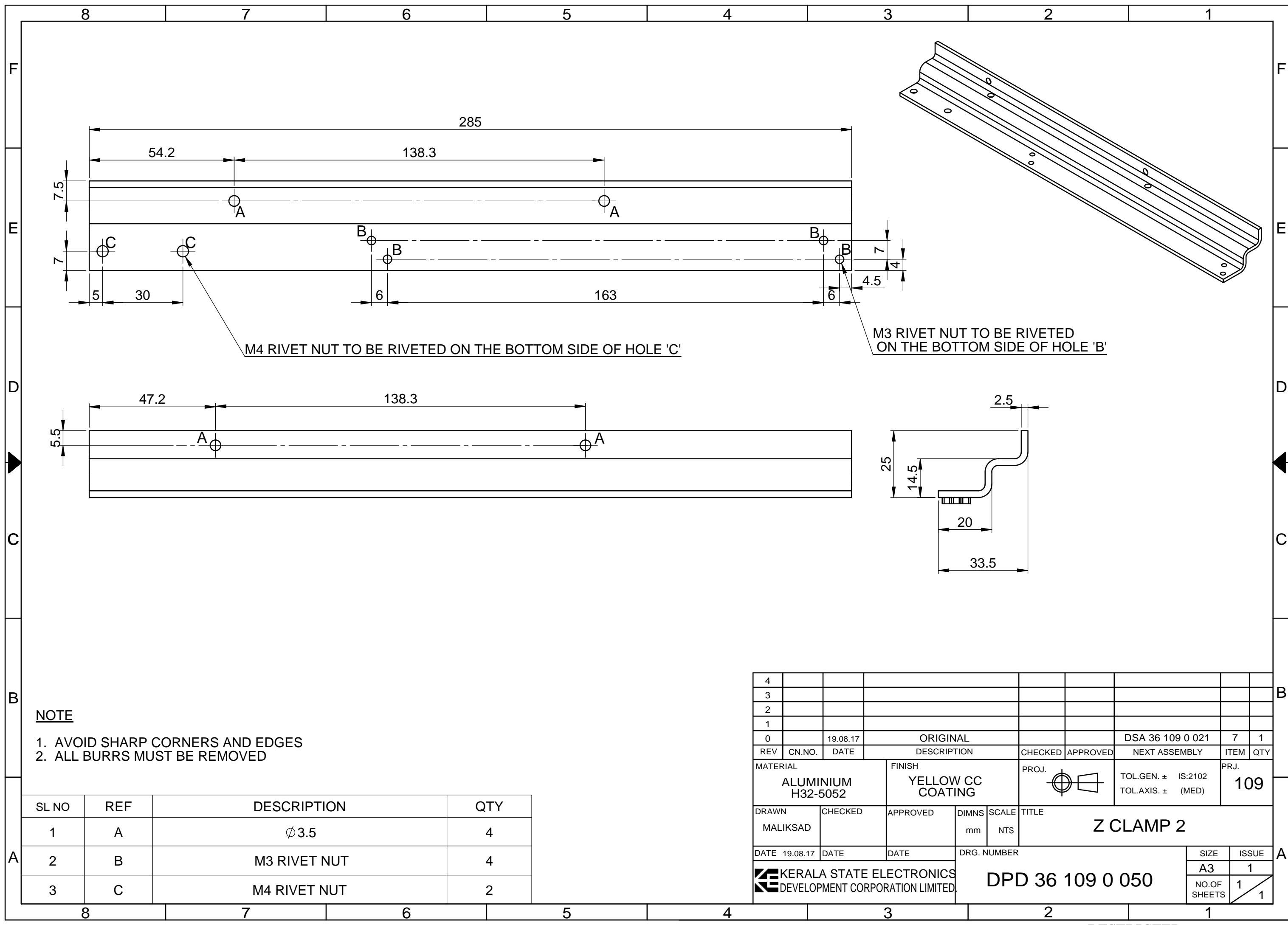


NOTE

1. AVOID SHARP CORNERS AND EDGES
2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	∅3.5	4
2	B	M3 RIVET NUT	4
3	C	M4 RIVET NUT	2

4											
3											
2											
1											
0		19.08.17		ORIGINAL				DSA 36 109 0 021	10	1	
REV	CN.NO.	DATE	DESCRIPTION				CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALIMINIUM H32-5052			YELLOW CC COATING				TOL.AXIS. ± (MED)		109		
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		Z CLAMP 1	
DATE 19.08.17		DATE		DATE		DRG. NUMBER				SIZE	
						KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				A3	
						DPD 36 109 0 052				ISSUE	
										1	
										NO.OF SHEETS	
										1	
										1	



NOTE
 1. AVOID SHARP CORNERS AND EDGES
 2. ALL BURRS MUST BE REMOVED

SL NO	REF	DESCRIPTION	QTY
1	A	∅3.5	4
2	B	M3 RIVET NUT	4
3	C	M4 RIVET NUT	2

4											
3											
2											
1											
0		19.08.17		ORIGINAL				DSA 36 109 0 021	7	1	
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY		ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALUMINIUM H32-5052			YELLOW CC COATING				TOL.AXIS. ± (MED)		109		
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE	
MALIKSAD						mm		NTS		Z CLAMP 2	
DATE 19.08.17		DATE		DATE		DRG. NUMBER				SIZE	
						DPD 36 109 0 050				A3	
										ISSUE	
										1	
										NO.OF SHEETS	
										1	
										1	